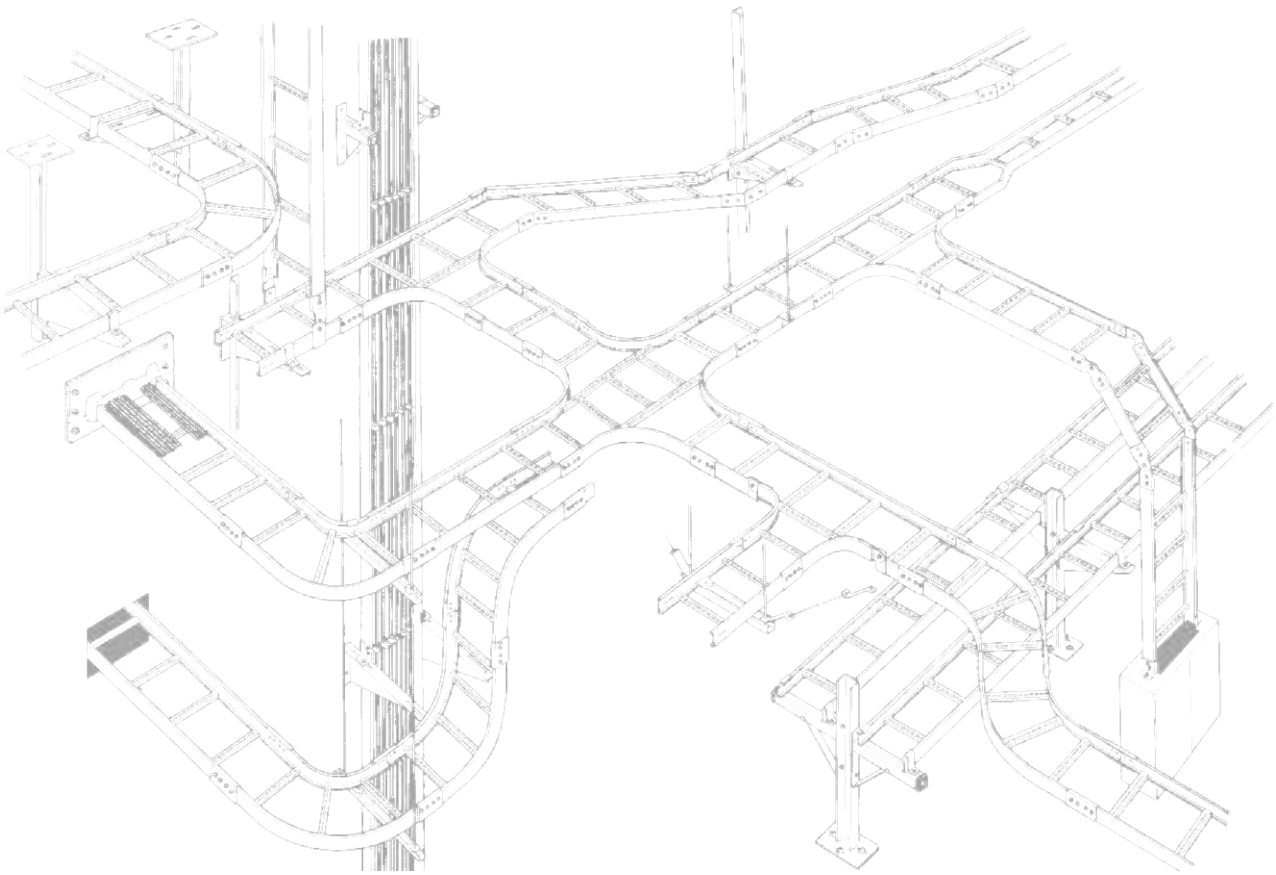
PARMAR



Parmar Metals Pvt. Limited (P.M.P.L.) the name which is trusted by our valuable customers and the leader amongst the perforation companies in India was established in the year 1983.

The company is engaged in the business of manufacturing of wide range of perforated as well as expanded metal products, Perforated & Ladder Type Cable Trays, Accessories, Supporting System & Hot Dip Galvanise Plant.

The Company is situated at survey no. 207, Veraval (Shapar), Rajkot in the state of Gujarat (India). Having Five Factory Buildings with a total built up area of 7500 sq.m. All the factories are equipped with modern high tech machineries along with enthusiastic skilled workforce of 135 employees.

The initial principle business of the company is involved in manufacturing and trading of sheet metal products. Today, company's business is successfully spreading in private as well as government sectors like Service, Defense, Railway, BHEL, NTPC.

The company assures and provide quality products at competitive rates prompt delivery and efficient service which has become the contributory factor to comment a major local market share and establish a strong industrial export market position.

THE MAJOR PRODUCT RANGE MANUFACTURED BY PMPL :-

1) Perforated Metal Sheets for Multiple Applications

2) Expanded Metal Sheets.

3) Cable Trays (Perforated & Ladder Type with Support System)

- Perforated Type
- Ladder Type
- Cable Trays Accessories
- Cable Support System
- Race Ways (Floor Application)
- Wire Ways / Duct (Ceiling Application)
- 4 Way Junction Box & Accessories

4) Earthing Flats, Pipes, Round Bar & Expanded.

5) Telecom & Power Structures.

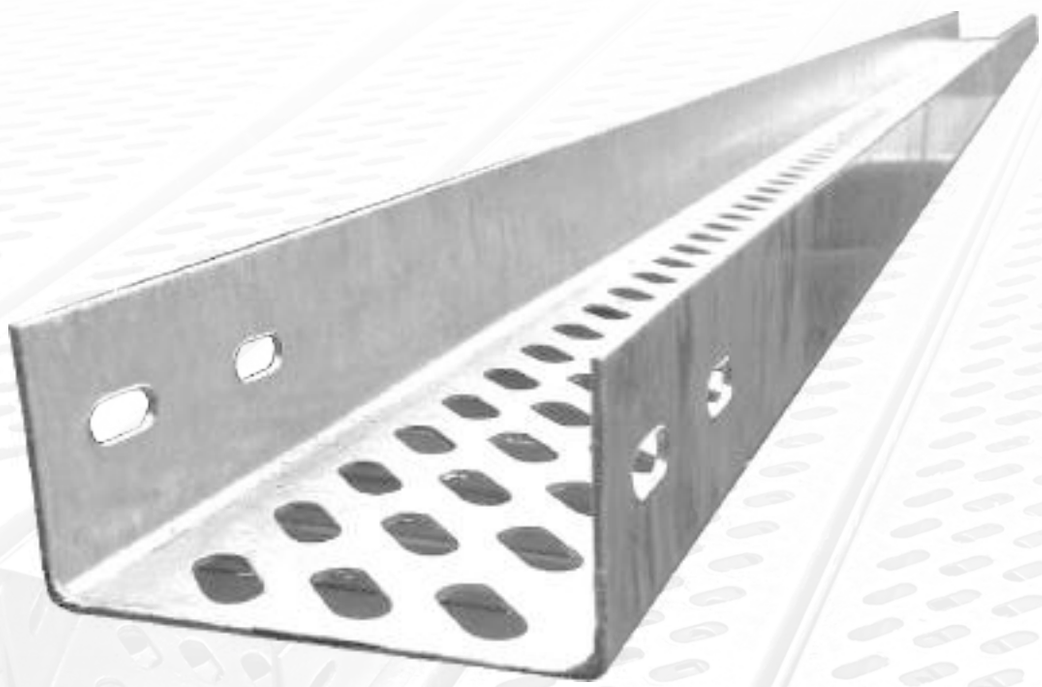
6) Solar Power Structures.

7) Hot Dip Galvanise.

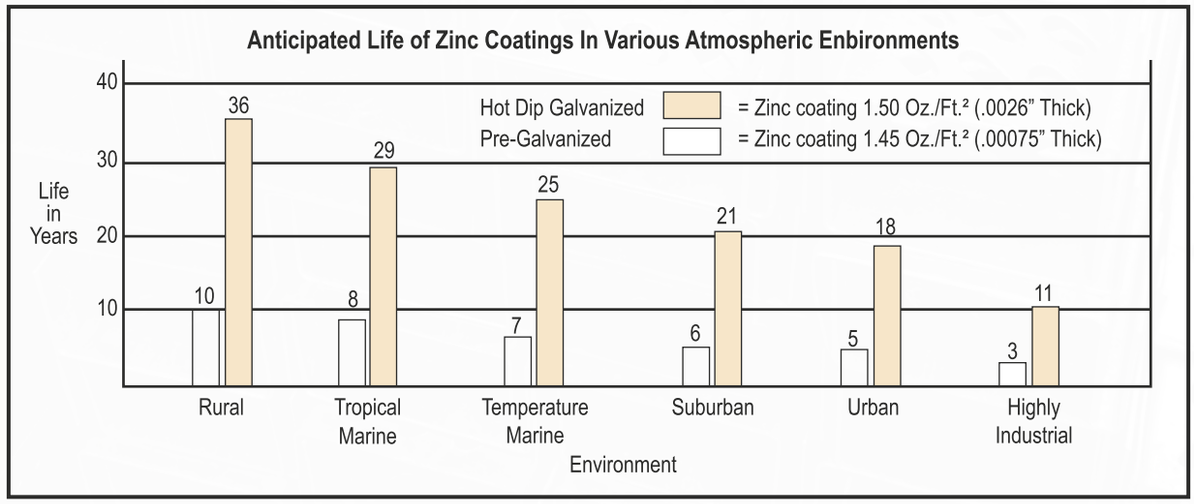
8) Acid Pickling (Zink Phosphating)

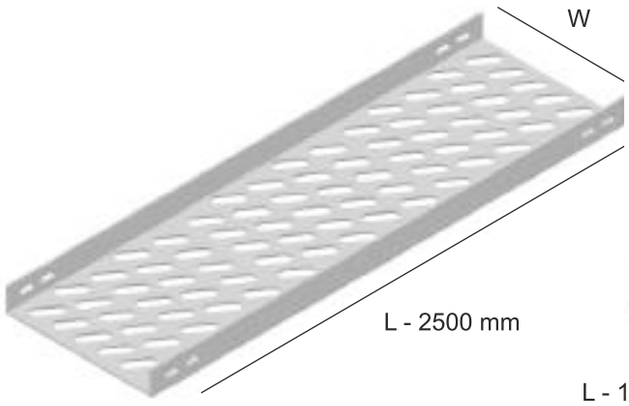
STANDARD CABLE TRAY

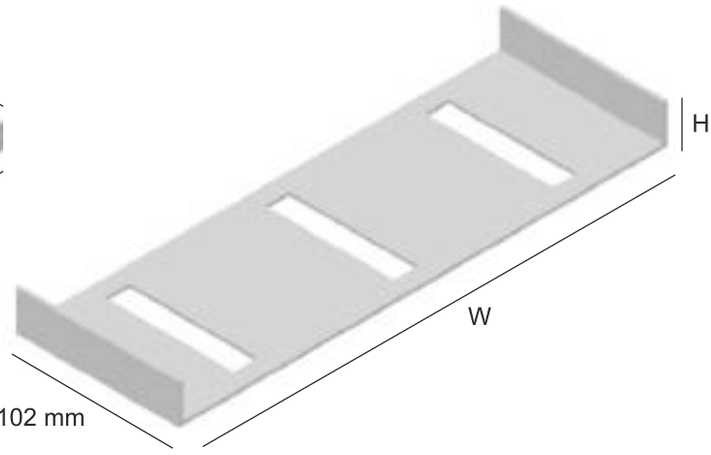
PERFORATED TYPE



Cable Tray Selection - Material & Finish







Straight Length

Part No. : PMPL 101

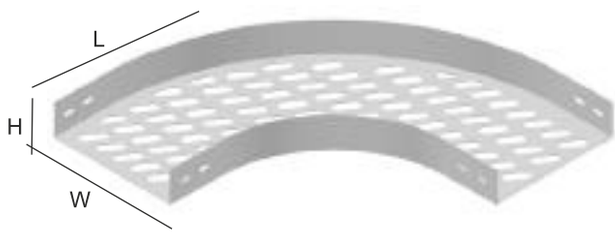
W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5

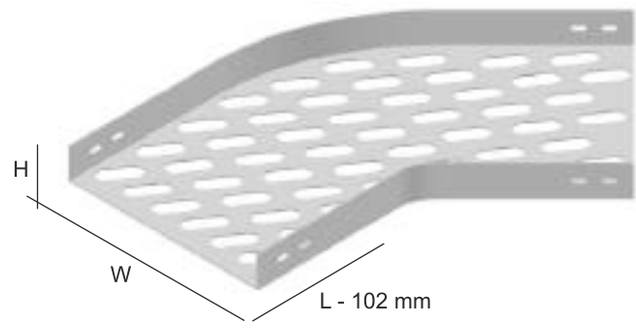
A wide range of sizes is available.

Fish Plate

Part No. : PMPL 102

W(mm)	H(mm)	No. Slots	Type	T(mm)
53	25/50	2	1	1.6/2
78	25/50	2	1	1.6/2
104	25/50	2	1	1.6/2
154	25/50	2	1	1.6/2
204	25/50	2	1	2/2.5
304	25/50	3	2	2/2.5
404	25/50	3	2	2/2.5
504	25/50	3	2	2/2.5
604	25/50	3	2	2/2.5





90° Bend

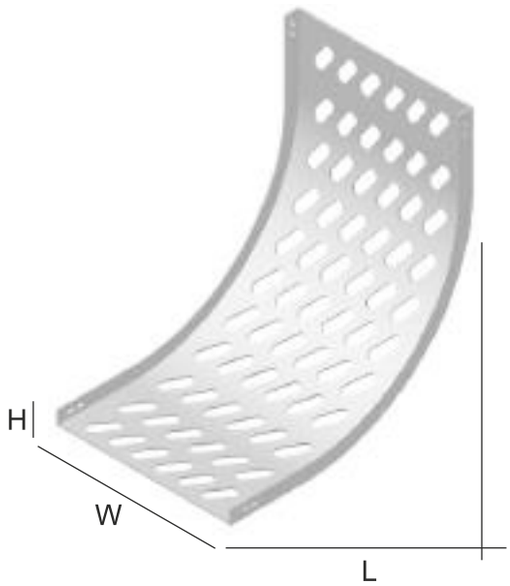
Part No. : PMPL 103

W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5

45° Bend

Part No. : PMPL 104

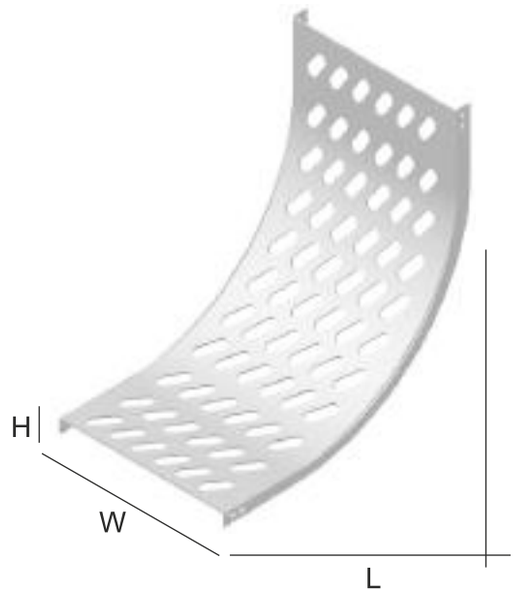
W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5



90° Internal Riser

Part No. : PMPL 105

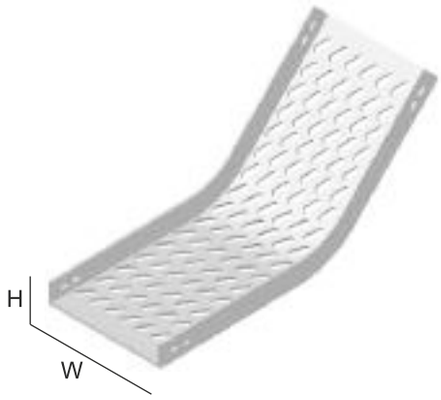
W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5



90° External Riser

Part No. : PMPL 106

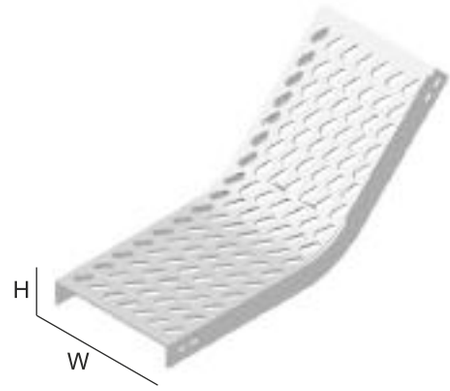
W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5



45° Internal Riser

Part No. : PMPL 107

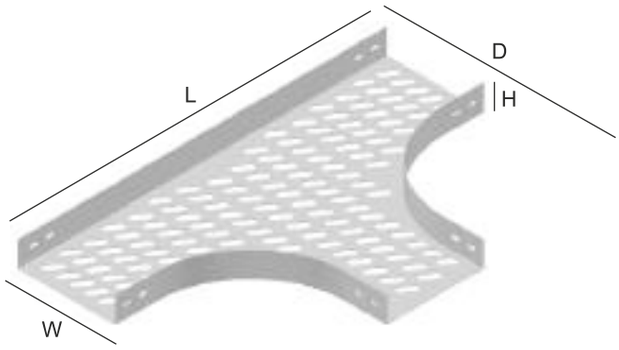
W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5



45° External Riser

Part No. : PMPL 108

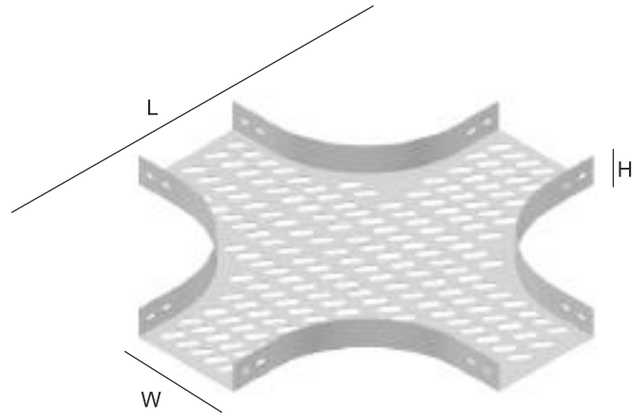
W(mm)	H(mm)	T(mm)
50	25/50	1.6/2
75	25/50	1.6/2
100	25/50	1.6/2
150	25/50	1.6/2
200	25/50	2/2.5
300	25/50	2/2.5
400	25/50	2/2.5
500	25/50	2/2.5
600	25/50	2/2.5



Tee

Part No. : PMPL 109

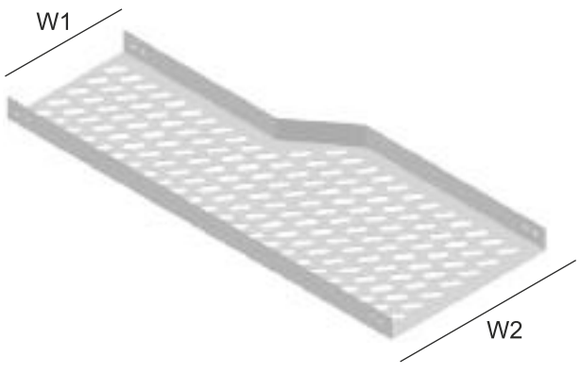
W(mm)	H(mm)	L(mm)	D(mm)	T(mm)
50	25/50	356	203	1.6/2
75	25/50	381	228	1.6/2
100	25/50	406	253	1.6/2
150	25/50	456	303	1.6/2
200	25/50	506.	353	2/2.5
300	25/50	606	453	2/2.5
400	25/50	706	553	2/2.5
500	25/50	806	653	2/2.5
600	25/50	906	753	2/2.5



Cross

Part No. : PMPL 110

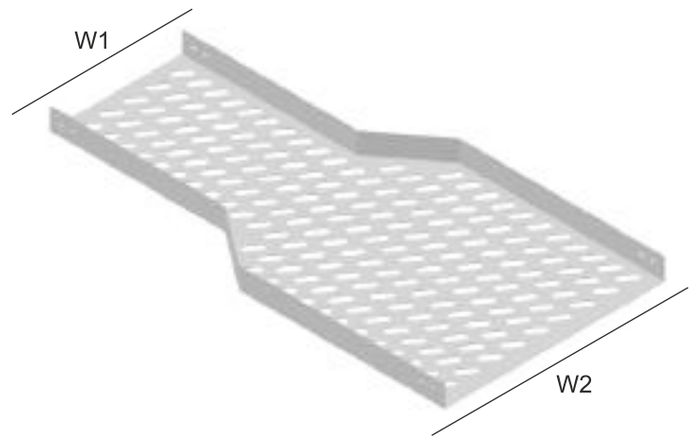
W(mm)	H(mm)	L(mm)	T(mm)
50	25/50	350	1.6/2
75	25/50	375	1.6/2
100	25/50	400	1.6/2
150	25/50	450	1.6/2
200	25/50	500	2/2.5
300	25/50	600	2/2.5
400	25/50	700	2/2.5
500	25/50	800	2/2.5
600	25/50	900	2/2.5



LH / RH Reducer

Part No. : PMPL 111

W-1	W-2	T(mm)
50	75	1.5/2
75	100	1.5/2
100	150	1.5/2
150	200	1.5/2
200	300	2/2.5
300	400	2/2.5
400	500	2/2.5
500	600	2/2.5
600	800	2/2.5



Central Reducer

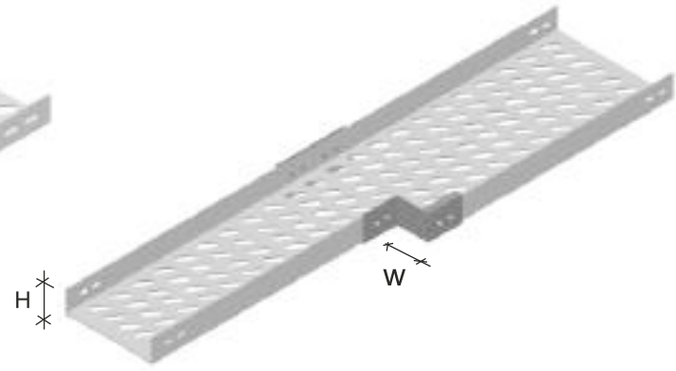
Part No. : PMPL 112

W-1	W-2	T(mm)
50	75	1.5/2
75	100	1.5/2
100	150	1.5/2
150	200	1.5/2
200	300	2/2.5
300	400	2/2.5
400	500	2/2.5
500	600	2/2.5
600	800	2/2.5

Coupaler / Straight Joint Plate

Part No. : PMPL 113

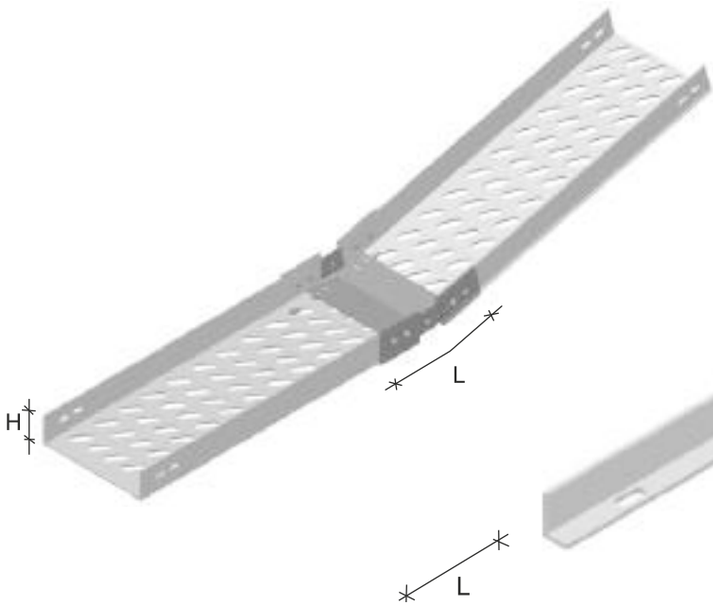
H (mm)	L (mm)	T (mm)
52	210	1.5
77	210	1.5
102	210	1.5



Reducer Plate

Part No. : PMPL 114

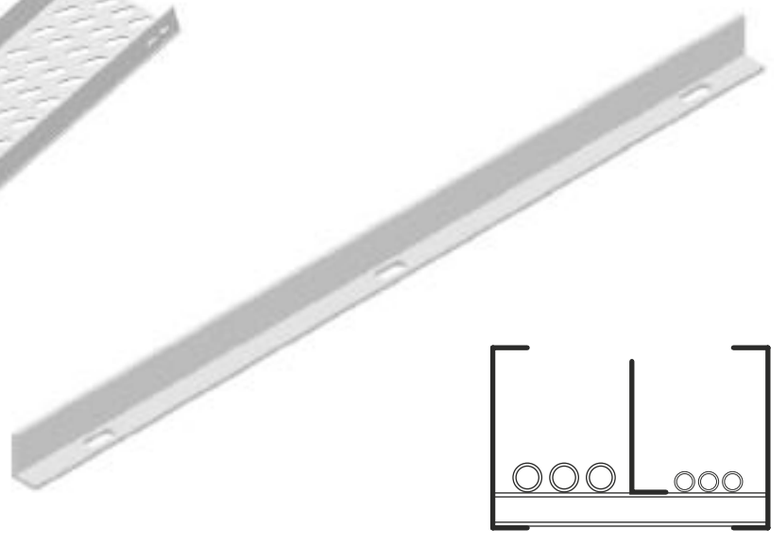
Widht (mm)
100
200
300



Vertical Adjustable Joint Plate

Part No. : PMPL 115

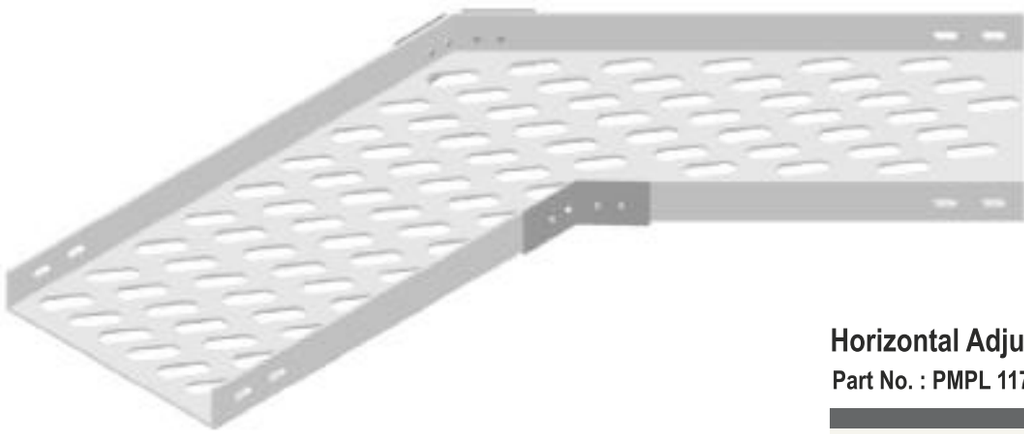
H (mm)	L (mm)	T (mm)
52	400	1.5
77	400	1.5
102	400	1.5



Partition Plate

Part No. : PMPL 116

Size (mm)
25
50
75
100



Horizontal Adjustable Splice Plate

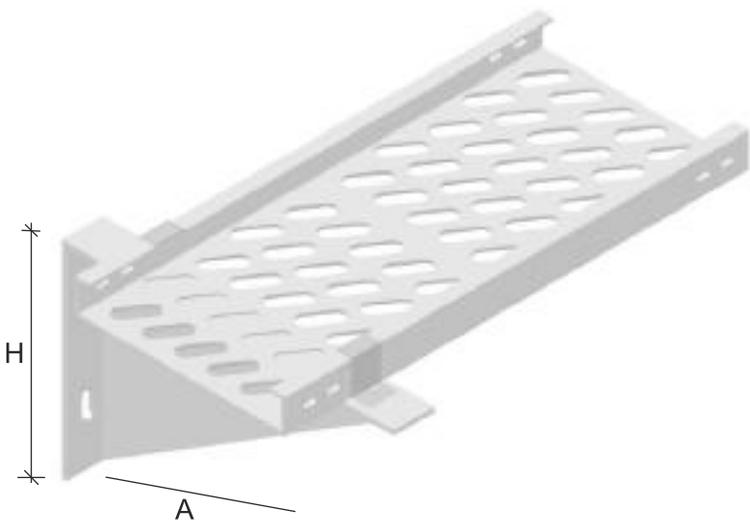
Part No. : PMPL 117

H (mm)	L (mm)	T (mm)
52	270	1.5
77	270	1.5
102	270	1.5

Hold Down Clamp -1 Set

Part No. : PMPL 118

H (mm)	T (mm)
52	1.5
77	1.5
102	1.5



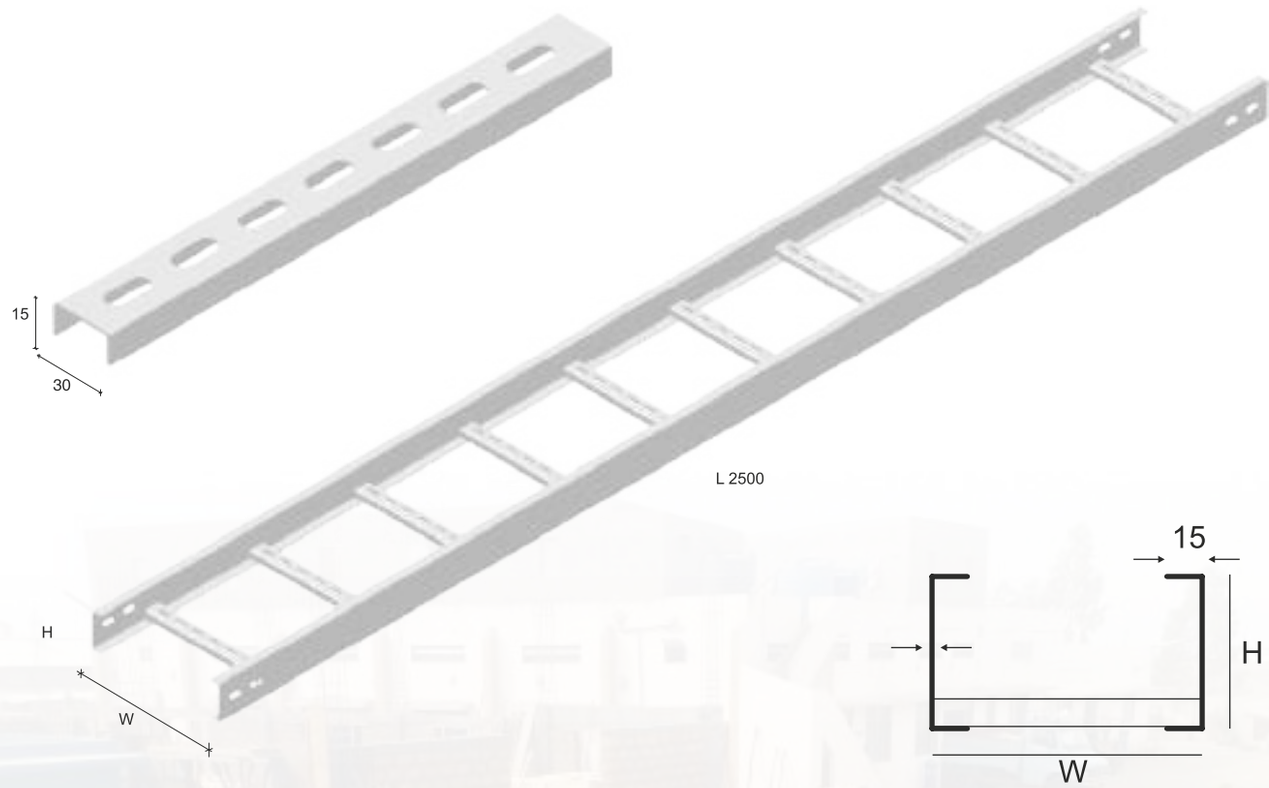
Support Bracket

Part No. : PMPL 119

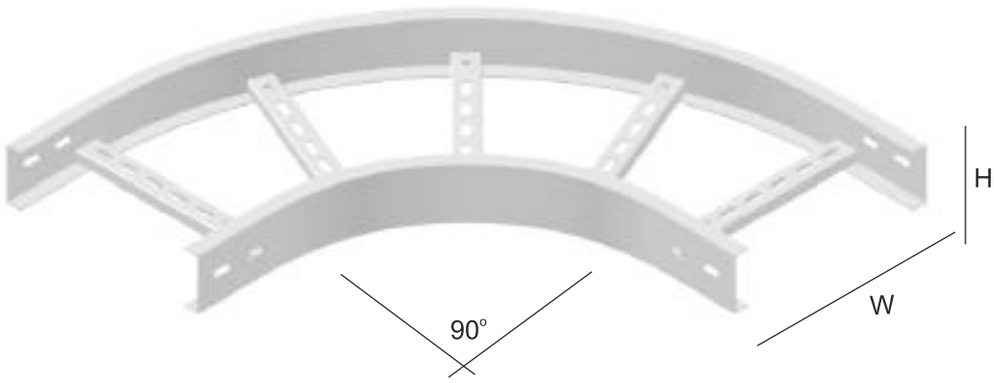
Width of Applicable Tray (mm)	Thickness (mm)	A (mm)	H (mm)
200	2.3	300	125
300	2.3	400	125
400	3.0	500	150
600	3.0	700	150
700	3.0	800	150

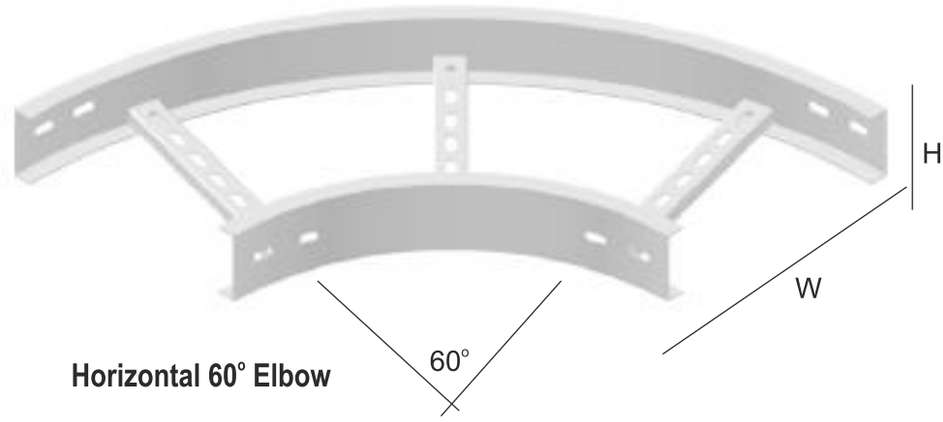
STANDARD CABLE TRAY

LADDER TYPE

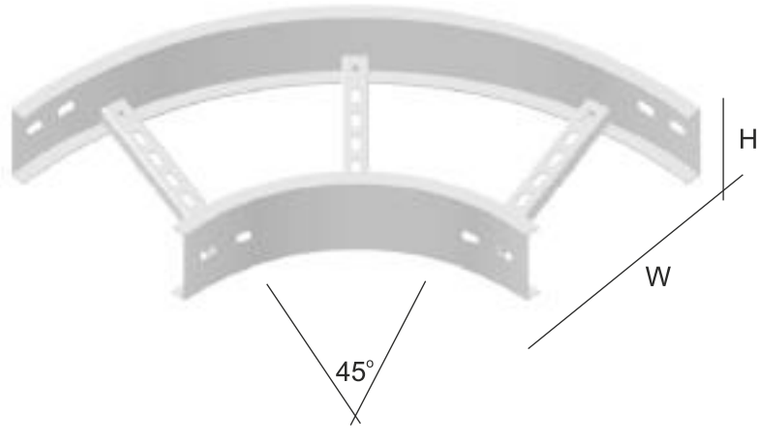


W(mm)	T(mm)	H(mm)
150	2/2.5	50/75
200	2/2.5	50/75
300	2/2.5	50/75
400	2/2.5	50/75
600	2/2.5	50/75/100
750	2/2.5	50/75/100
900	2.5/3	50/75/100





Horizontal 60° Elbow

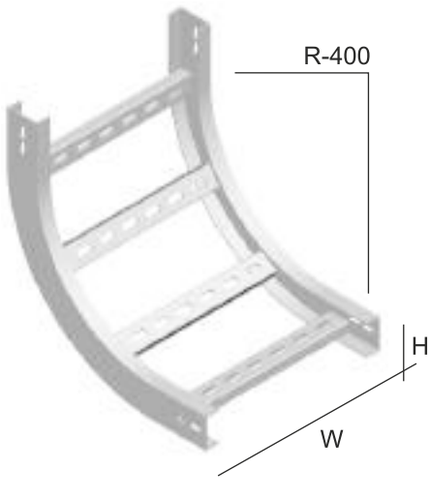


Horizontal 45° Elbow

Horizontal 90°,60° & 45° Elbow

Part No. : PMPL 201

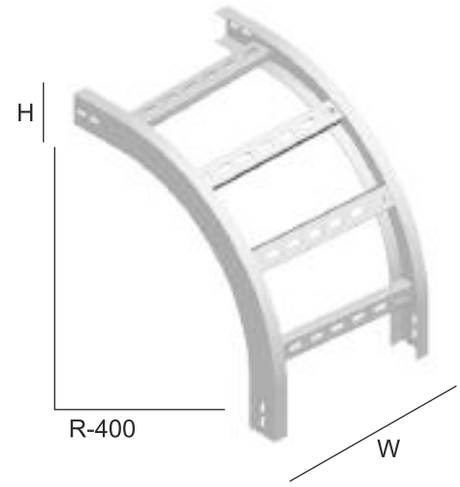
W (mm)	T (mm)
150	2/2.5
200	2/2.5
300	2/2.5
400	2/2.5
600	2/2.5
750	2/2.5
900	2.5/3



Vertical Riser (Int.)

Part No. : PMPL 202

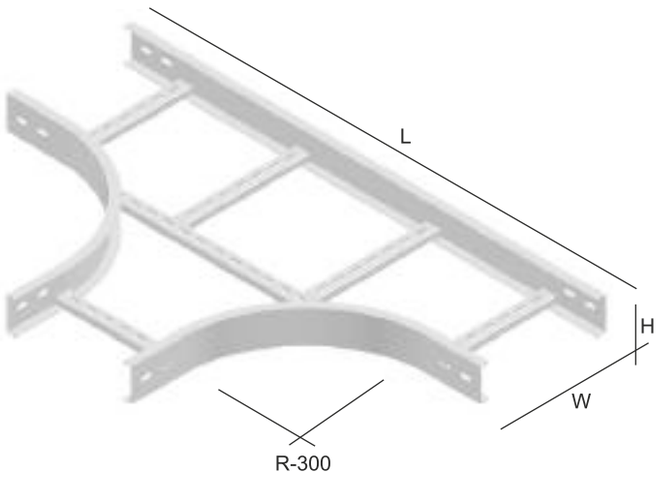
W (mm)	T (mm)
150	2/2.5
200	2/2.5
300	2/2.5
400	2/2.5
600	2/2.5
750	2/2.5
900	2.5/3



Vertical Riser (Ext.)

Part No. : PMPL 203

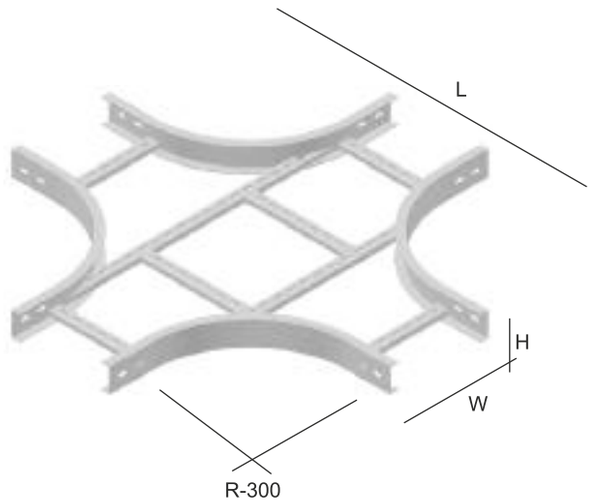
W (mm)	T (mm)
150	2/2.5
200	2/2.5
300	2/2.5
400	2/2.5
600	2/2.5
750	2/2.5
900	2.5/3



Horizontal Tee

Part No. : PMPL 204

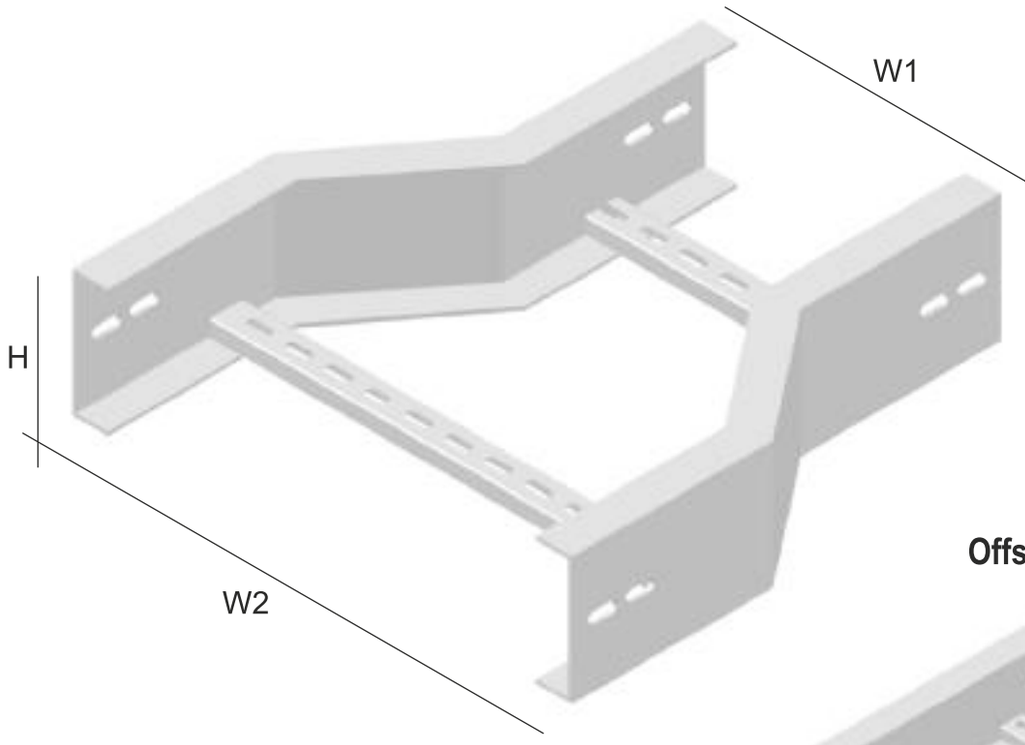
W (mm)	T (mm)	L (mm)
150	2/2.5	1050
200	2/2.5	1100
300	2/2.5	1200
400	2/2.5	1300
600	2/2.5	1500
750	2/2.5	1650
900	2.5/3	1800



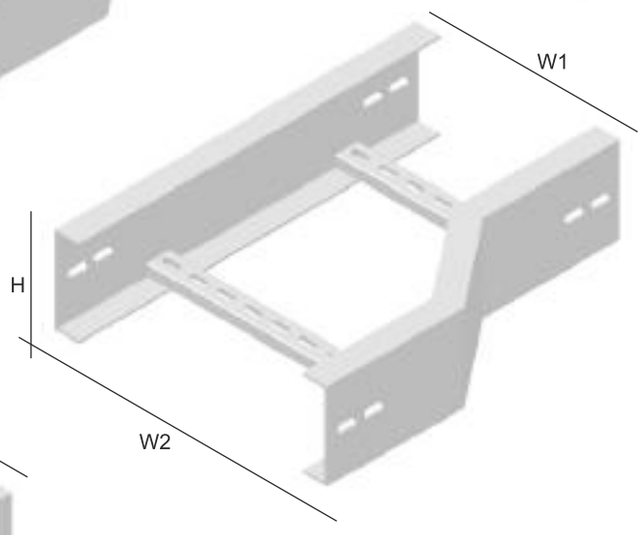
Horizontal Cross

Part No. : PMPL 205

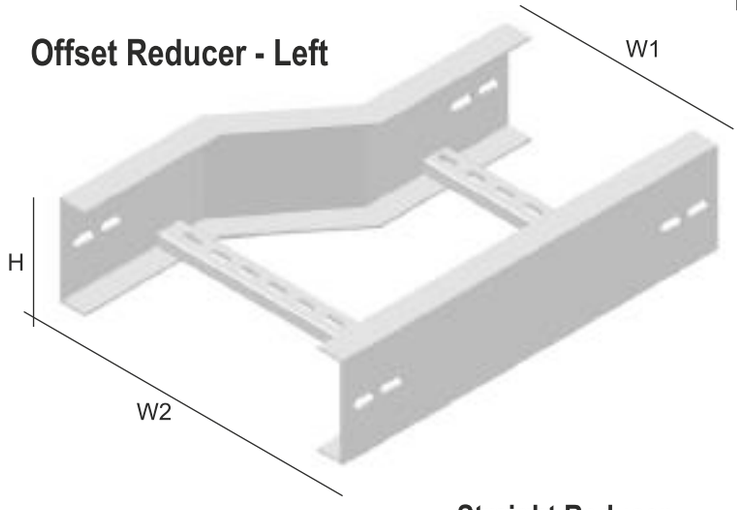
W (mm)	T (mm)	L (mm)
150	2/2.5	1050
200	2/2.5	1100
300	2/2.5	1200
400	2/2.5	1250
600	2/2.5	1500
750	2/2.5	1650
900	2.5/3	1800



Offset Reducer - Right



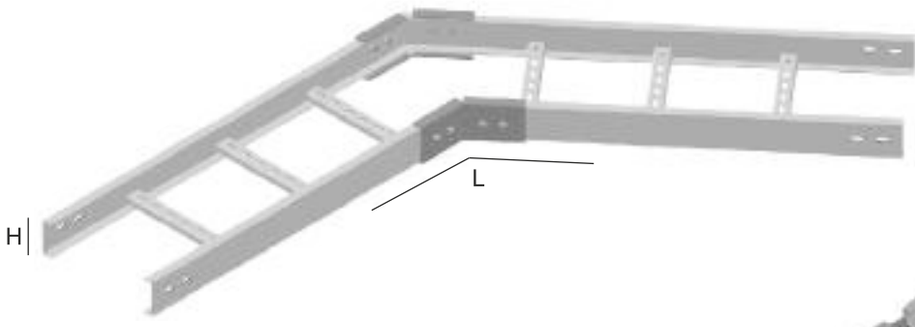
Offset Reducer - Left



Straight Reducer

Part No. : PMPL 206

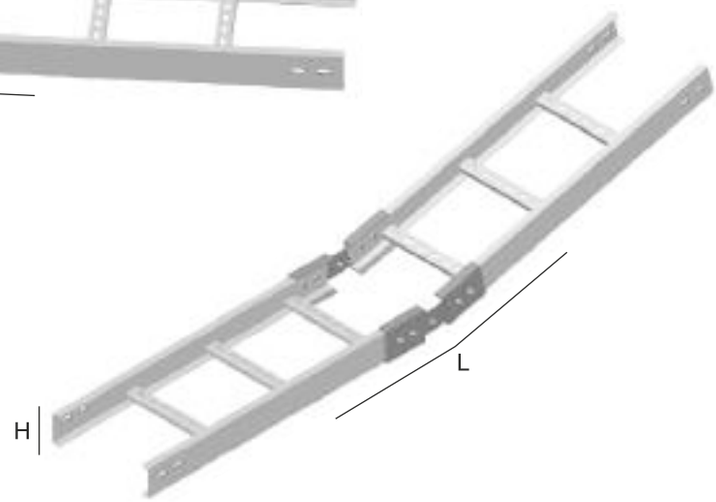
W1 (mm)	W2 (mm)	T (mm)
150	200	2/2.5
200	300	2/2.5
300	400	2/2.5
400	450	2/2.5
450	500	2/2.5
500	600	2/2.5
600	700	2/2.5
750	800	2/2.5
800	900	2.5/3



Horizontal Adjustable Splice Plate

Part No. : PMPL 210

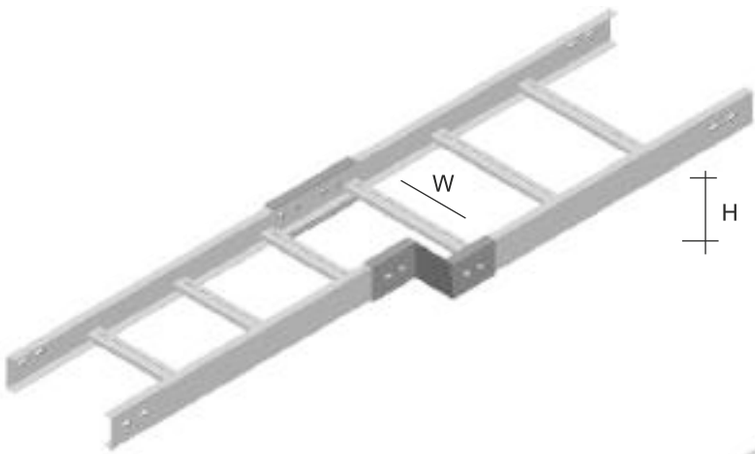
H (mm)	L (mm)
52/77/102	270



Vertical Adjustable Splice Plate

Part No. : PMPL 211

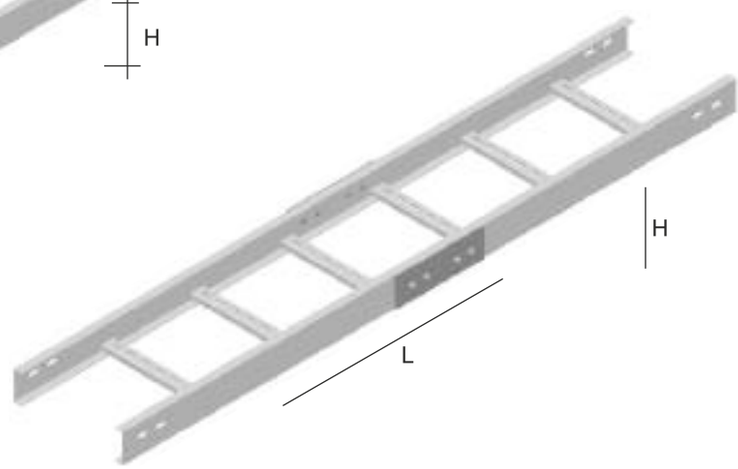
H (mm)	L (mm)
52/77/102	400



Reducer Plate

Part No. : PMPL 212

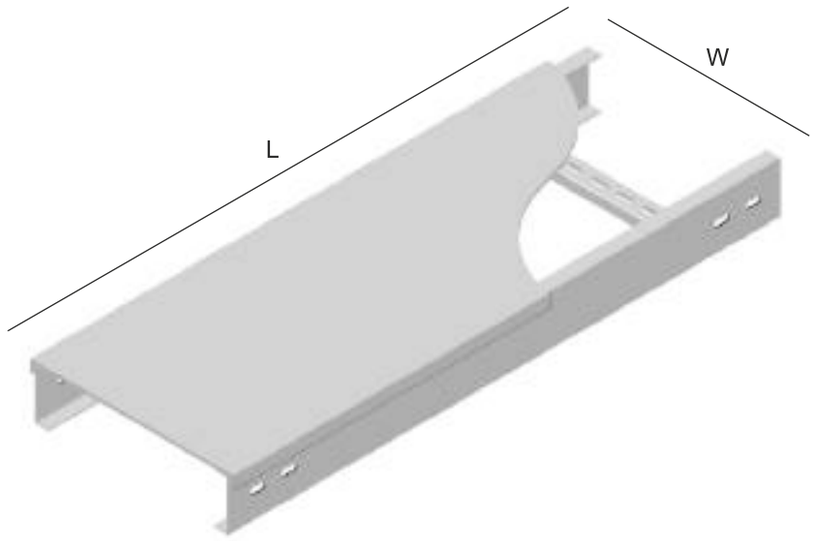
H (mm)	W (mm)
52/77/102	100
52/77/102	200
52/77/102	300



Coupaler Splice Plate

Part No. : PMPL 213

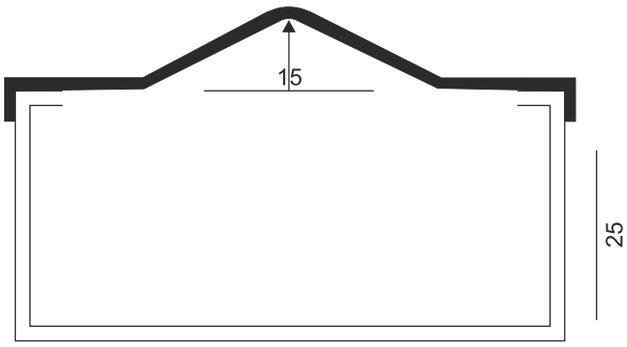
H (mm)	L (mm)
20/45/80	200/210



Cover

Part No. : PMPL 216

W(mm)	Flat Type H(mm)	T(mm)
53	10	1.2/1.6
78	10	1.2/1.6
104	10	1.2/1.6
154	10	1.2/1.6
204	10	1.6/2
304	10	1.6/2
404	10	1.6/2
504	10	1.6/2
604	10	1.6/2

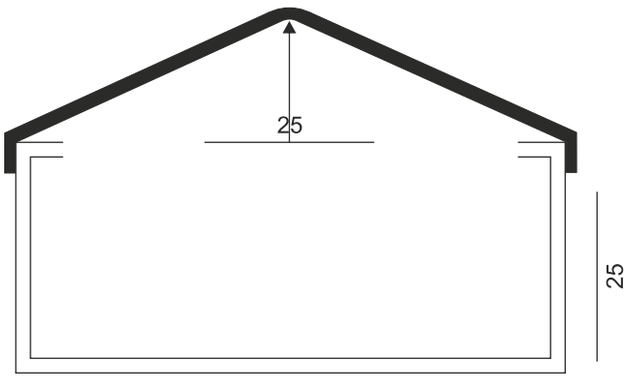


Flat & Dome Combined

Flat & Dome Combined

Part No. : PMPL 217

W(mm)	Flat Type H(mm)	T(mm)
53	15	1.2/1.6
78	15	1.2/1.6
104	15	1.2/1.6
154	15	1.2/1.6
204	15	1.6/2
304	15	1.6/2
404	15	1.6/2
504	15	1.6/2
604	15	1.6/2



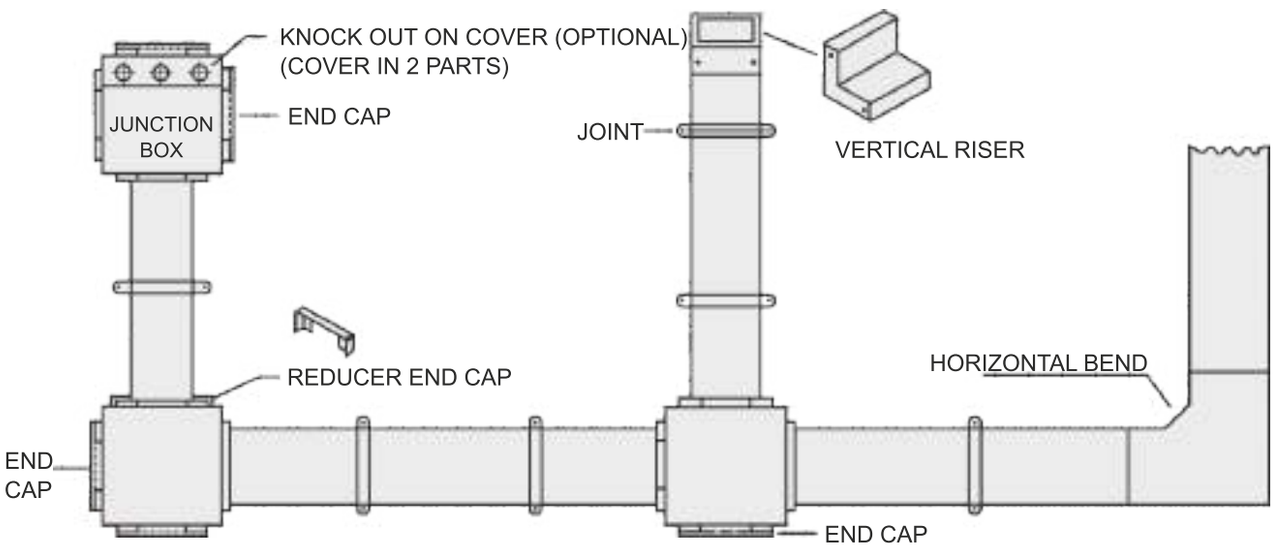
Dome Type

Dome Type

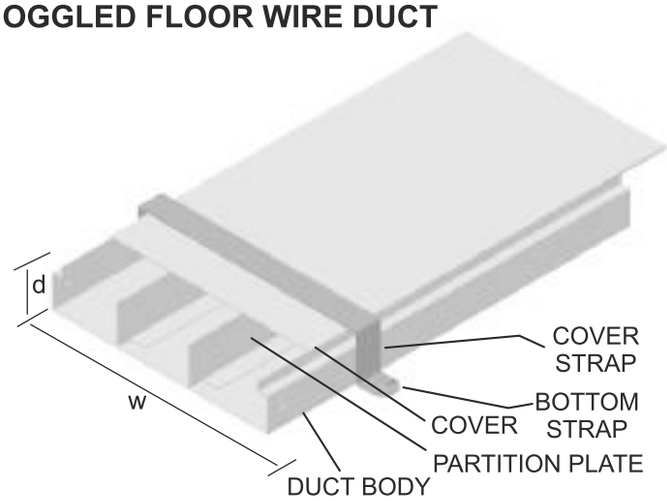
Part No. : PMPL 218

W(mm)	Flat Type H(mm)	T(mm)
53	25	1.2/1.6
78	25	1.2/1.6
104	25	1.2/1.6
154	25	1.2/1.6
204	25	1.6/2
304	25	1.6/2
404	25	1.6/2
504	25	1.6/2
604	25	1.6/2

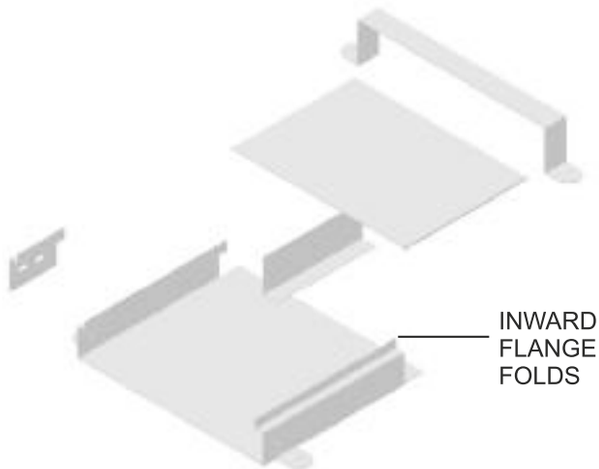
Wire Duct With Cover (Within Screed / Under Raised Floor)



JOGGLED FLOOR WIRE DUCT



EXPLODED VIEW



Part No. : PMPL 219

MATERIALS	FINISH
MILD STEEL - HR IS 1079	*POWDER COATED
MILD STEEL - CR IS 513	*POWDER COATED
PREGALVANISED IS 277	SELF FINISH
ALUMINIUM IS 737	SELF FINISH/*POWDER COATED
STAINLESS STEEL (SS 304)	SELF FINISH

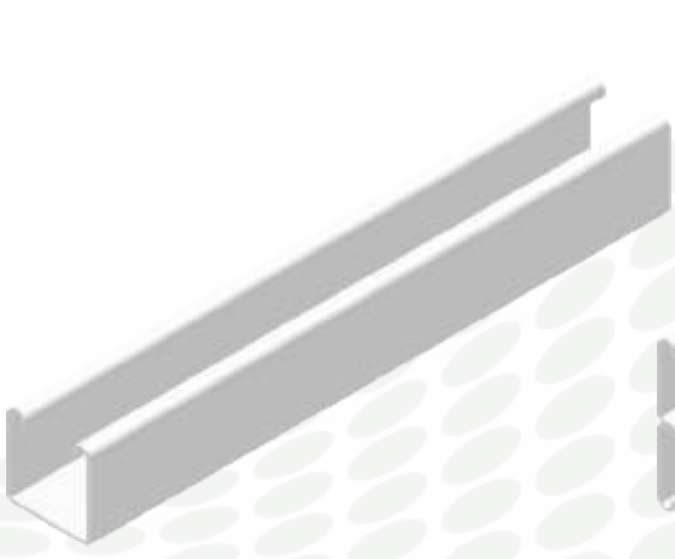
W (mm)	H (mm)	T (mm)
50	25/50/75/100/150	1.6/2
75	25/50/75/100/150	1.6/2
100	25/50/75/100/150	1.6/2
150	25/50/75/100/150	1.6/2
200	25/50/75/100/150	1.6/2
300	25/50/75/100/150	1.6/2
400	25/50/75/100/150	1.6/2
500	25/50/75/100/150	1.6/2
600	25/50/75/100/150	1.6/2

Also Available Inward Flanges Type Ref Separate Drgs.

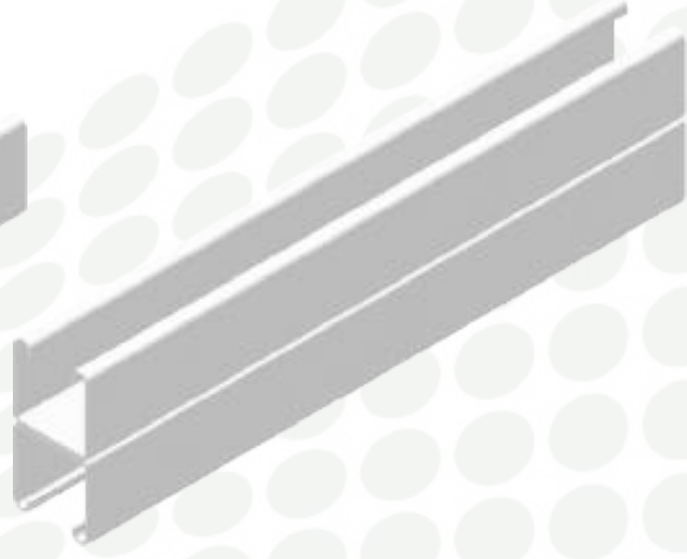
Std. Depth : 25, 35, 50 mm
Std. Length : Generally 2.5 mtrs.
Other Std. Length As Per Mutual Agreement

*Clour : Siemens Grey, Black, Deep Orange, White

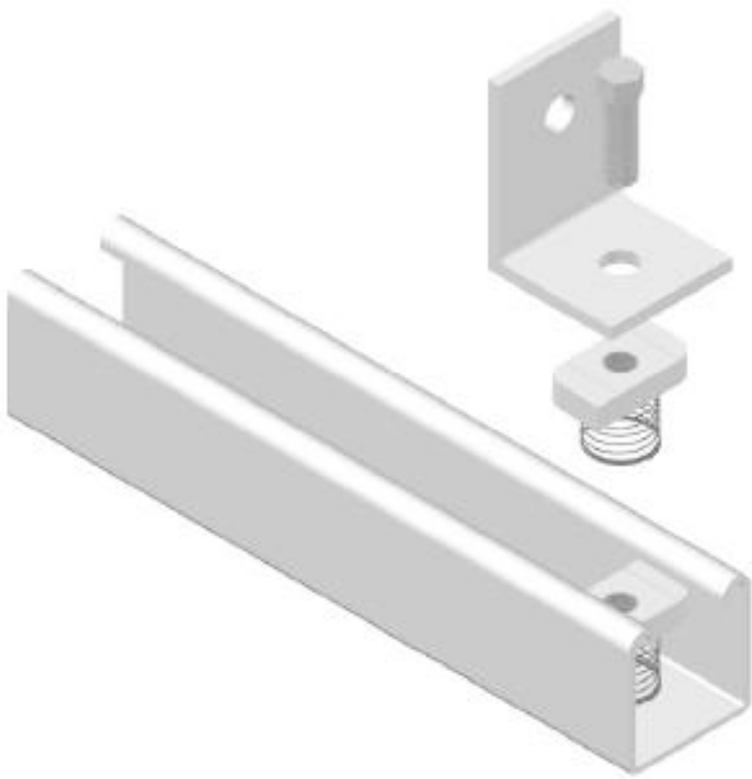
STANDARD CABLE TRAY SUPPORTING SYSTEM



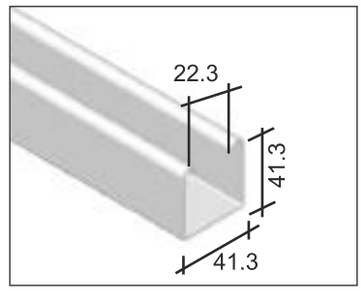
C1 Chanal



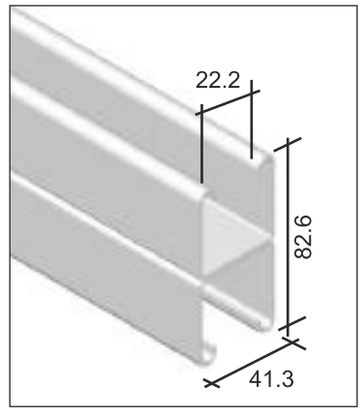
C2 Chanal



Deep/Strut Channel (C1)
Part No. : PMPL 218



Back to Back/Strut Channel (C2)
Part No. : PMPL 219



STANDARD SPECIFICATIONS

Our Channel sections are available in 3 metre or 6 metre lengths as standard. Channels are manufactured from mild steel hot-dipped galvanized or other finishes. channels are produced from steel strip with a nominal thickness of 2.5mm. The weight of the channel is 3 kg/m.

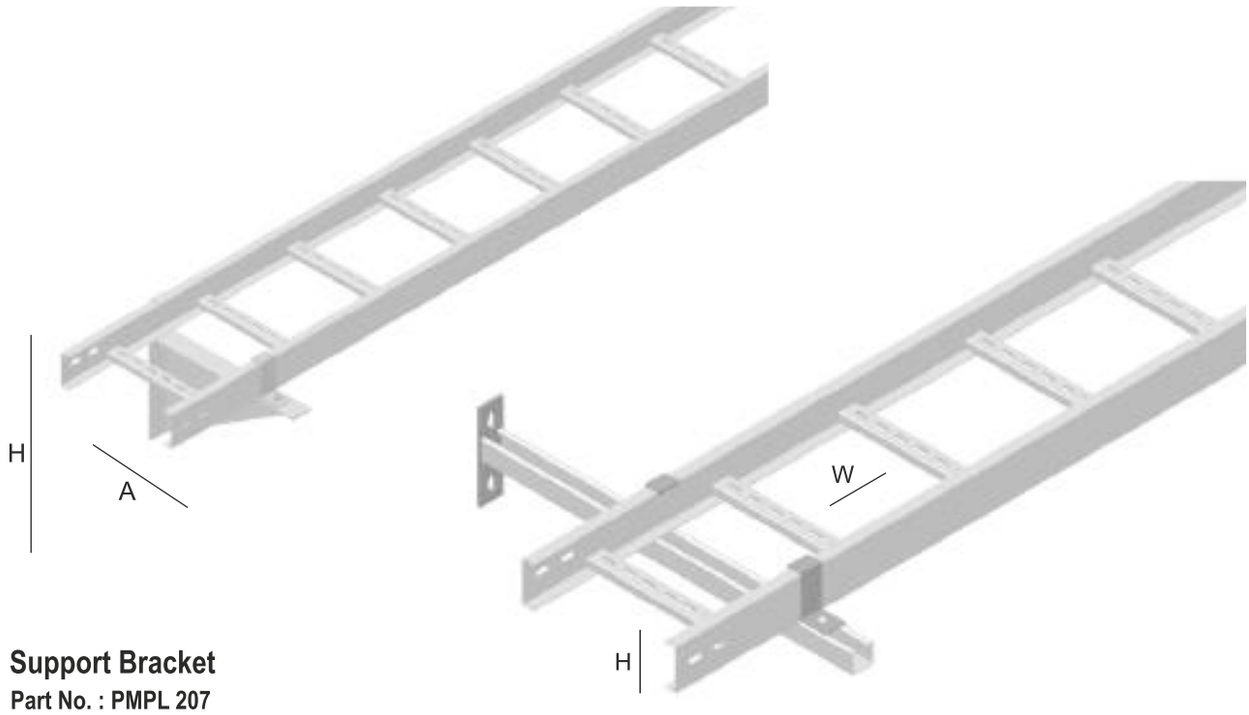
1. Framing Members
channels are accurately and carefully cold formed to size from low carbon strip steel. The channel has a continuous slot with inturned clamping ridges.

2. Fittings
The fittings, unless noted otherwise, are punch press formed from low carbon steel plates or strip.

3. Spring Nuts
Produced from steel bars and after manufacturing, are case-hardened. Two serrated grooves in the top of the nut engage the inturned edges of the channel

4. Masses and Dimensions
Masses given for all material are approximate shipping weight. All Dimensions subject to commercial tolerance variations.

5. Finishes
Plain channel - has oiled surface straight off rolling mill.
Fittings - commercial bar stock material.
Hot-dipped galvanised - coatings are applied in accordance to BS 729 / IS - 2629.
Special coating - other commercially available finishes can be supplied on request.



Support Bracket

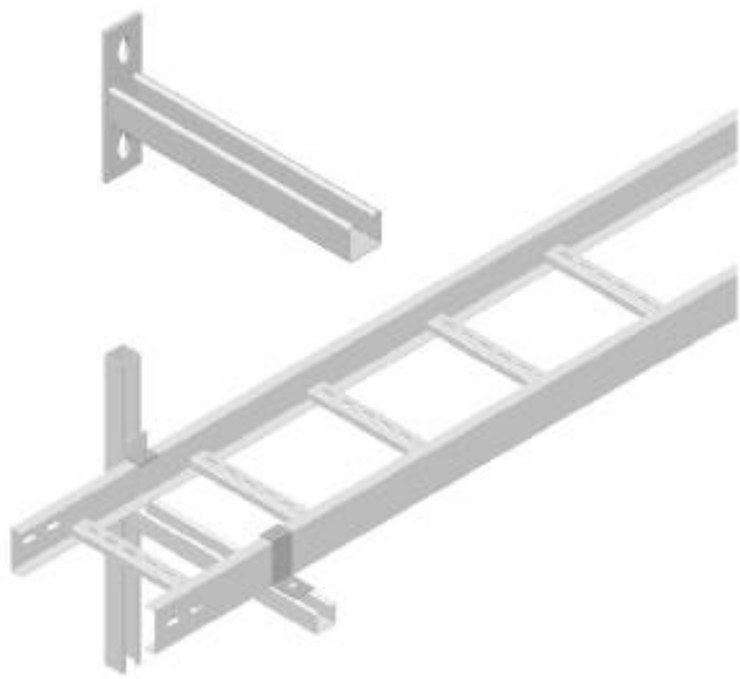
Part No. : PMPL 207

Width of Applicable Tray (mm)	Thickness (mm)	A (mm)	H (mm)
200	2.3	300	125
300	2.3	400	125
400	3.0	500	150
600	3.0	700	150
700	3.0	800	150

Hold Down Clamp

Part No. : PMPL 208

H (mm)	W (mm)
27/52/77/102	45

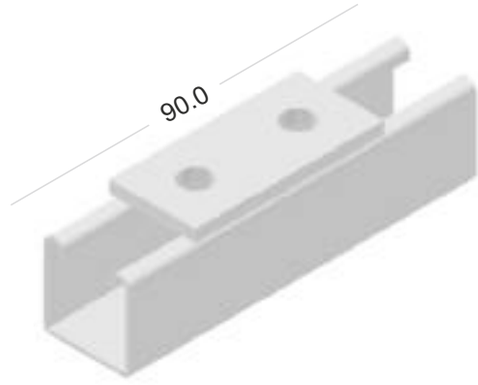


Cantilever Bracket

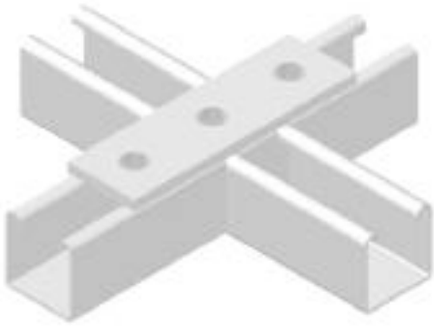
Part No. : PMPL 209

L (mm)	Width of Applicable Ladder (mm)
300	150
350	200
450	300
600	400
750	600
900	750
1050	900

Square washer
Part No. : PMPL 406

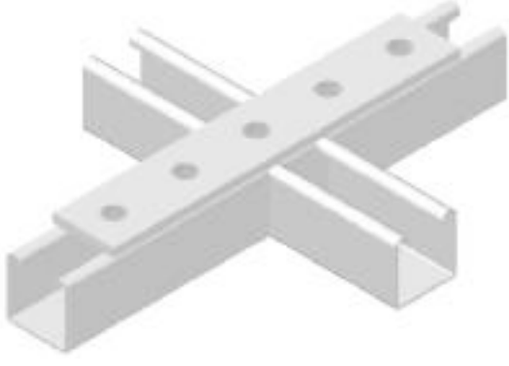


Two hole plate
Part No. : PMPL 407



Three hole plate
Part No. : PMPL 408

Four hole plate
Part No. : PMPL 409



Five hole plate
Part No. : PMPL 410

Three hole plate.
Part No. : PMPL 411

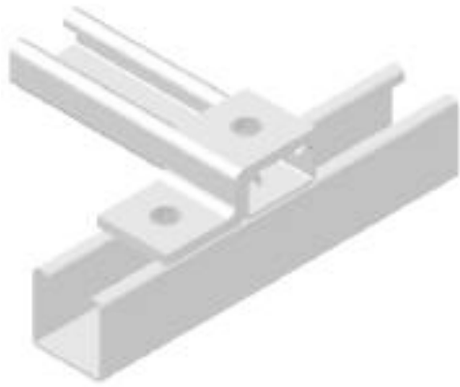
Fishplate-joiner
Part No. : PMPL 412

T bracket
Part No. : PMPL 413

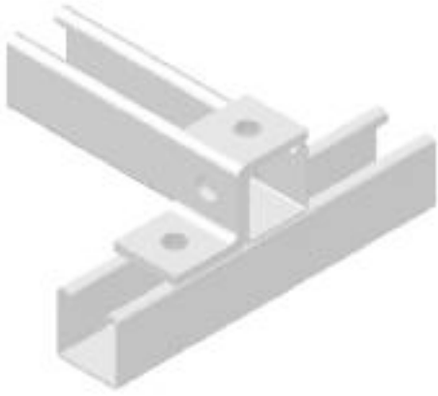
L bracket
Part No. : PMPL 414

Right angle bracket.
Part No. : PMPL 415

Right angle bracket..,
Part No. : PMPL 416

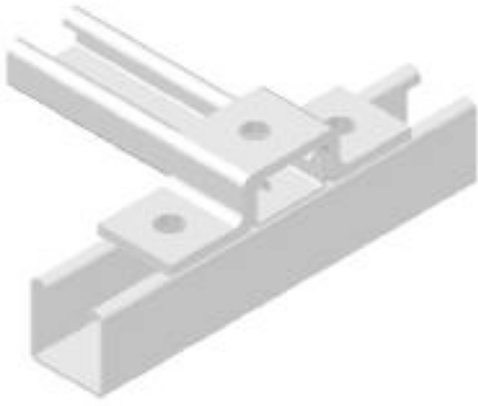


'Z' shaped shallow bracket
Part No. : PMPL 417

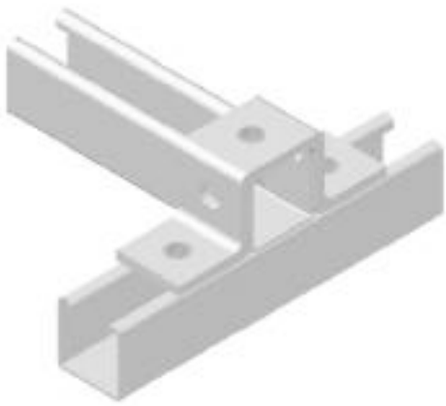


'Z' shaped deep bracket
Part No. : PMPL 418

'Z' shaped bracket
Part No. : PMPL 419

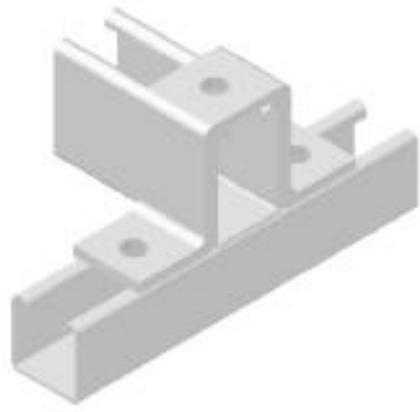


'U' shaped shallow bracket
Part No. : PMPL 420



'U' Shaped deep bracket
Part No. : PMPL 421

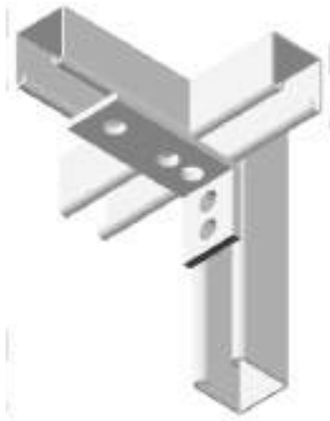
'U' Shaped bracket
Part No. : PMPL 422



Right angle bracket
Part No. : PMPL 423

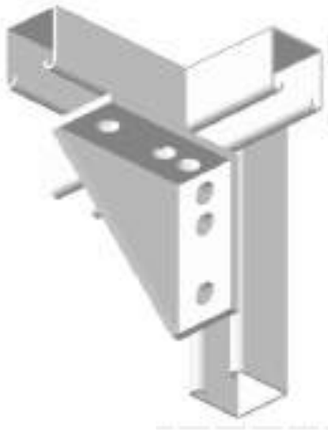
Right angle bracket.
Part No. : PMPL 424

Right angle bracket..
Part No. : PMPL 425



Right angle bracket...
Part No. : PMPL 426

Right angle bracket.
Part No. : PMPL 427

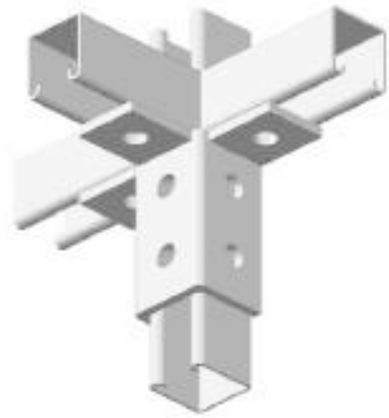


Right angle self brckt.
Part No. : PMPL 428

Channel support bracket
Part No. : PMPL 429

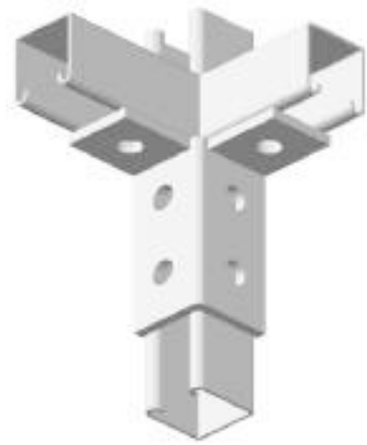
Off set bent Tee left
Part No. : PMPL 430

Channel support bracket
Part No. : PMPL 431



Three way corner bracket
Part No. : PMPL 432

Two leg wing fitting
Part No. : PMPL 433



Three leg wing fitting
Part No. : PMPL 434

Light Deep external connector
Part No. : PMPL 435

Deep external connector
Part No. : PMPL 436

Back to back bracket
Part No. : PMPL 437

Base Plate (single channel)
Part No. : PMPL 438

Heavy base plate (single channel)
Part No. : PMPL 439

Base plate (double channel)
Part No. : PMPL 440

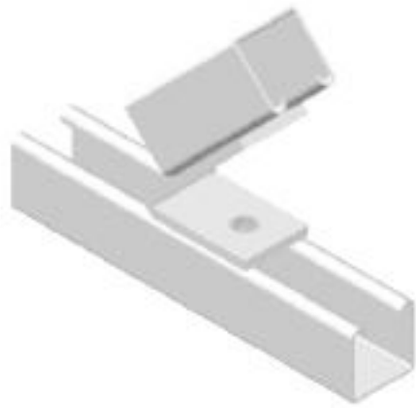
End caps..
Part No. : PMPL 442

Cantilever single channel
Part No. : PMPL 446

Cantilever arm prop
Part No. : PMPL 447

Cantilever double channel
Part No. : PMPL 448

Cantilever arm support
Part No. : PMPL 451



Obtuse angle bracket
Part No. : PMPL 452

Acute angle bracket
Part No. : PMPL 453

Acute double angle
Part No. : PMPL 454

Beam clamp
Part No. : PMPL 455

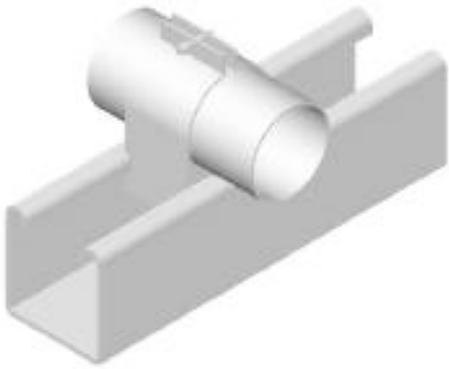
Beam clam.
Part No. : PMPL 456

Double clamp beam
Part No. : PMPL 457

Beam clamp (shallow channel)
Part No. : PMPL 458

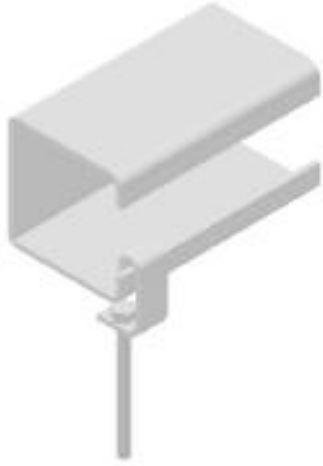
Beam clamp (deep channel)
Part No. : PMPL 459

Beam clamp
(back to back deep channel)
Part No. : PMPL 460



Leprack pipe clamp
Part No. : PMPL 461

Beam clamp (light duty)
Part No. : PMPL 462



Channel clamp
Part No. : PMPL 463

Supporting system
Part No. : PMPL 464

Adjustable pipe clamp
Part No. : PMPL 465

Deep slotted channel
Part No. : PMPL 466

3 pear hanger
Part No. : PMPL 467

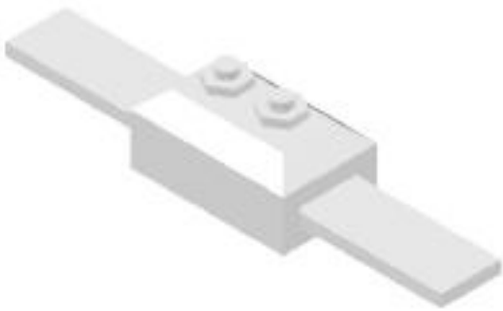
slotted angle
Part No. : PMPL 468

ELP Link plate
Part No. : PMPL 469

Saddle clamp light duty
Part No. : PMPL 470

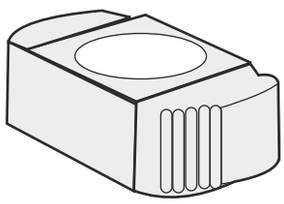
Channel nut long spring
Part No. : PMPL 471

Pipe clamp
Part No. : PMPL 473

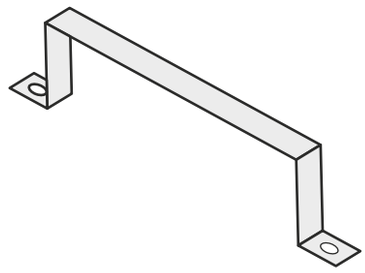


Oblong
Part No. : PMPL 474

'U' bolt
Part No. : PMPL 475

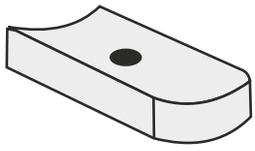


Case Hardened Nut - Type A

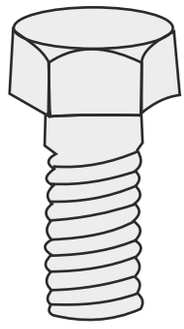


Cover Clamp

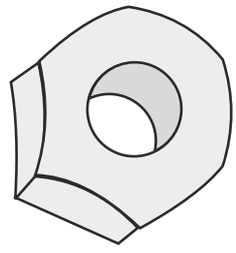
Blind End



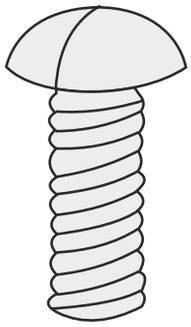
Mild Steel Flat Nut



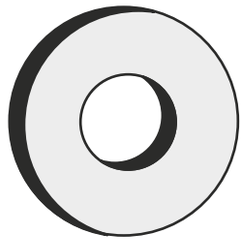
Hex. Head Set Bolt



Hex. Nut

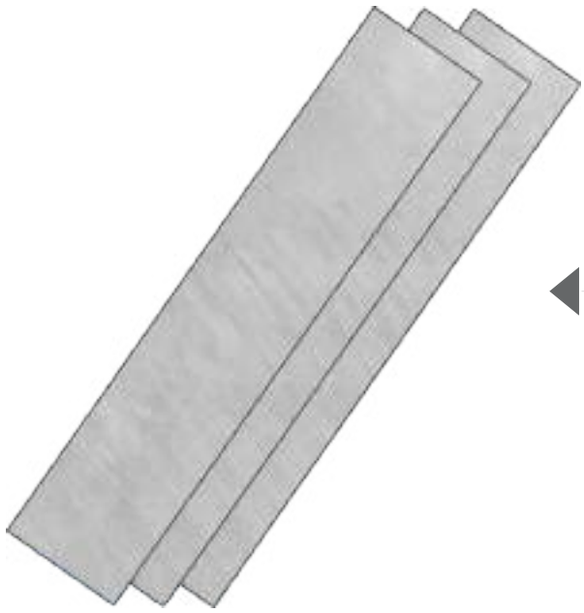


Round Slotted Head Machine Screw



Round Flat Washer

Round Spring Washer



Earthing Flat
Part No. : PMPL 501

Earthing Pipe
Part No. : PMPL 502

Earthing Round Bar
Part No. : PMPL 503

EXPANDED METAL :

TERMINOLOGY

STYLE DESIGNATION

A combination of numbers, letters, and abbreviations permitting proper specifications of dimension, gauge, style, and weight. In expanded metal products, the first number designates nominal dimension, short way of design. The second number completes the designation and may specify the gauge of metal, weight per 100 square feet, or may have some other significance. Grating products are designated by weight of finished product per square foot.

STANDARD EXPANDED METAL

Standard expanded metal as it comes from the press. The strands and bonds are set at a uniform angle to the plane on the sheet. This gives added strength and rigidity, as well as skid-resistant surface. Standard expanded metal is abbreviated XM.

FLATTENED METAL

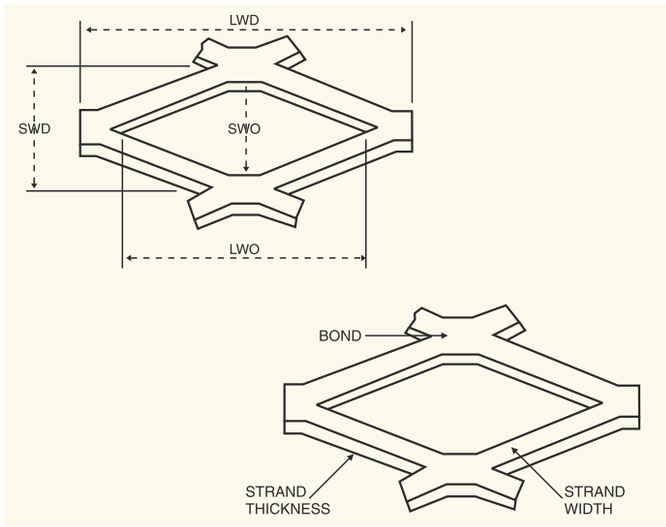
Flattened expanded metal is manufactured by passing the standard expanded sheet through a cold roll reducing mill. Flattened expanded metal turns the strands and bonds down to provide a flattened surface, reducing the thickness (gauge) and elongating the pattern. Thickness may vary plus or minus 10% from published dimensions.

GRATING

Grating is a standard expanded metal pattern produced from heavier gauge low carbon steel plates. Strands and the openings of grating are considerably larger than other meshes. It is ideal for use wherever a strong, durable, lightweight surface is needed. Although used primarily for pedestrian traffic, grating can accommodate heavier loads if properly supported.

DESIGN SIZE

Actual dimensions SWD and LWD. Measured from a point to a corresponding point on the design shown.



SWD

Nominal dimension Short Way of Design

SWO

Short Way of Opening

LWD

Nominal dimension Long Way of Design

LWO

Long Way of Opening

STRANDS

The sides of the expanded metal design.

STRAND THICKNESS

Gauge thickness of metal expanded.

STRAND WIDTH

Amount of metal fed under dies to produce one strand.

BOND

The solid intersection of two strands.

SIDE SHEARING

The process of cutting a piece of expanded metal parallel to the long dimension of the diamond.

RANDOM SIDE SHEARING

Side shearing is a cut made parallel to the LWD dimension of the sheet which usually leaves open diamonds.

BOND SIDE SHEARING

This cut is made along the length of the sheet on the center line of the bond over the specified width. In most cases it is not practical to attempt to Bond Side Shear either regular or flattened expanded metal because of the camber.

END SHEARING

END RANDOM SHEARING

The process of shearing a piece of expanded metal to a specified length (LWD). This cut normally leaves open diamonds at both ends but accomplishes close tolerance when both ends are sheared.

END BOND SHEARING

The process of shearing a piece of expanded metal to a specified length (LWD). One end is cut on the Bond parallel to the SWD—the other end usually has open diamonds.

ORDERING PROCEDURE

When ordering Expanded Metals, give complete style specifications to avoid possible error. Include style, standard or flattened, type of metal, and sheet dimensions. SWD dimensions always given before LWD.

Drawings are exaggerated for illustrative purpose.

Expanded Metals : Specifications

Category	Mesh Reference	Material Type	Mesh SWM (mm)	Opening LWM (mm)	Thickness (mm)	Strand (mm)	Standard Sheet LWM (mm)	Standard Sheet SWM (mm)
Fine Meshes	PMPL 1015	Steel	9	29	1.0	1.5	1220	2440
	PMPL 2015	Steel	9	29	2.0	1.5	1220	2440
	PMPL 1020	Steel	16	38	1.0	2.0	1220	2440
	PMPL 1520	Steel	16	38	1.5	2.0	1220	2440
	PMPL 1528	Steel	22	57	2.0	2.8	1220	2440
	PMPL 2028	Steel	22	57	2.0	2.8	1220	2440
	PMPL 2020	Steel	32	38	2.0	2.0	1220	2440
	PMPL 2030	Steel	35	76	2.0	3.0	1220	2440
Medium Meshes	PMPL 3035	Steel	22	57	3.0	3.5	1220	2440
	PMPL 3045	Steel	35	76	3.0	4.5	1220	2440
	PMPL 3060	Steel	42	115	3.0	6.0	1220	2440
	PMPL 3030	Steel	50	152	3.0	3.0	1220	2440
	PMPL 3050	Steel	50	152	3.0	5.0	1220	2440
	PMPL 5050	Steel	50	152	5.0	5.0	1220	2440
	PMPL 3075	Steel	75	200	3.0	7.5	1220	2440
Ballustrade Meshes	PMPL 3032	Steel	25	40/81	3.0	3.2	1220	2440
	PMPL 3032A	Aluminium	25	40/81	3.0	3.2	1220	2440
	PMPL 3033	Steel	30	50/110	3.0	3.3	1220	2440
Walkway Meshes	PMPL 30080	Steel	30	75	3.0	8.0	1220	2440
	PMPL 45050	Steel	34	76	4.5	5.0	1220	2440
	PMPL 50075	Steel	25	75	5.0	7.5	1220	2440
	PMPL 50080	Steel	42	135	5.0	8.0	1220	2440
	PMPL 50105	Steel	30	75	5.0	10.5	1220	2440
	PMPL 501110	Steel	45	135	5.0	11.0	1220	2440
Louvre Meshes	PMPL 1063	Steel	16	76	1.0	6.3	1220	2440
	PMPL 1563	Steel	16	76	1.5	6.3	1220	2440

* Specification normally refers to steel but can be manufactured in aluminium and stainless steel.
* Sheet tolerance : SWM ±20 mm *LWM ± 10 mm

Notation : LWM = Long Way of Mesh SWM = Short Way of Mesh A = Aluminium F = Flattened

Steel Walkway Meshes : Load/Span Table

Walkway Mesh Reference	Type of Loads	Simple Span (mm)			Double Span (mm)			Triple Span (mm)		
		600	900	1200	300	450	600	200	300	400
PMPL 50075 PMPL 50110A	Uniform Load (KN/m^2)	5.80	2.50	1.50	23.80	10.70	6.10	51.00	25.40	14.60
	Point Load (KN)	1.30	0.85	0.64	2.95	1.97	1.50	4.55	3.18	2.42
PMPL 50105 PMPL 60075A	Uniform Load (KN/m^2)	8.20	3.65	2.02	33.80	15.30	8.66	70.00	36.10	20.50
	Point Load (KN)	1.80	1.22	0.92	4.20	2.80	2.12	6.40	4.56	3.45
PMPL 50080 PMPL 50075A	Uniform Load (KN/m^2)	4.90	2.25	1.22	20.00	9.00	5.21	43.85	21.40	12.14
	Point Load (KN)	1.10	0.74	0.54	2.50	1.68	1.27	4.00	2.68	2.04
PMPL 50110	Uniform Load (KN/m^2)	6.43	2.90	1.73	26.73	11.93	6.83	56.00	28.75	16.12
	Point Load (KN)	1.44	0.96	0.72	3.30	2.22	1.68	5.06	3.56	2.70
PMPL 30080 PMPL 45050	Uniform Load (KN/m^2)	Not Recommended			7.25	2.61	1.82	19.13	8.50	4.78
	Point Load (KN)				1.32	0.53	0.44	1.43	0.96	0.72

Floor Steel Gratings

TYPE OF GRATING :

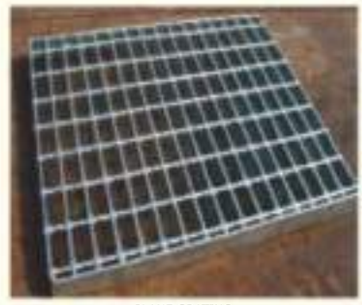
1. PLANE GRATING
2. SERRATED GRATING

Grating Applications

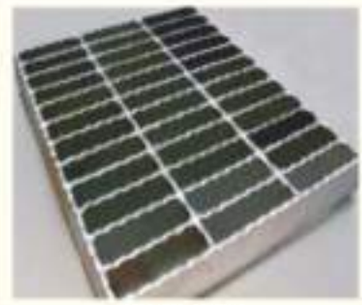
1. Industrial floorings - Maintenance Walkways
2. Drain covers - Drainage
3. Compound walls
4. Light traffic access ramps and disable access ramps
5. Vertical cladding in architectural application
6. Stairways and Catwalks
7. Marine industries
8. Tower packing support
9. Power plant
10. Stair treads

Advantages of Grating

1. Corrosion resistant
2. Fire retardant
3. High impact strength
4. Easy to install
5. Light weight
6. Safe
7. In serration notches made on tip of the load bearing bar improve skid resistance



PLANE GRATING



SERRATED GRATING

Required specification while ordering grating

1. Material
2. Size of Bearing Bar
3. Type of Grating
4. Span
5. Dimension
6. Type of Noising At Stairs
7. State whether grating is to be fixed welded or type of fastening device required
8. Finish (red oxide, painted, galvanized)
9. Dispatch instruction

NOMENCLATURE OF GRATINGS
+
PRODUCT SPECIFICATIONS

BEARING BAR OR LOAD BEARING BAR (BB) :

These bars support the load put on the grating and they are made from low carbon steel grade IS2062.

MESH :

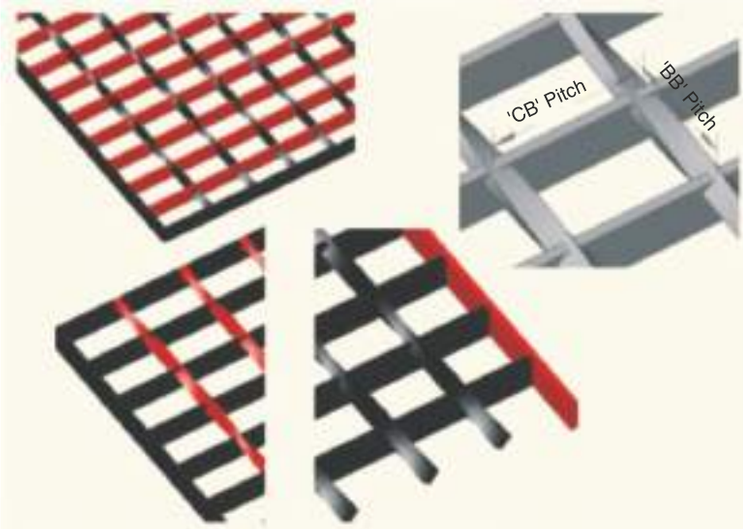
It is the center distance between two adjacent bearing bars and cross bars.

CROSS BAR (CB) :

They are positioned transversely across bearing bars and are welded into them at their interaction point to provide lateral restraint. In steel Gratings, these are made of square twisted wire road from low carbon grade steel of SAE1008.

EDGE BINDING OR FRAME BAR (FB) :

Bar fixed to the edge of the gratings and flush with the top of bearing bar.



SPAN (S) :

Total length between the supports, i.e. the extreme ends of the bearing bars. It is measured parallel to the bearing bar. (Length of the load bearing bar)

WIDTH (W) :

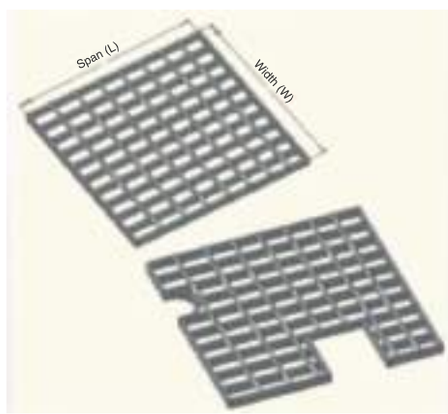
It is the overall width of the panel measuring 90^0 to the load bearing bar.

CUT OUTS :

The area of the gratings removed to allow structure, pipe, plant, obstruction or handrail to be fitted in.

PRODUCT SPECIFICATIONS (ALL UNITS IN MM)

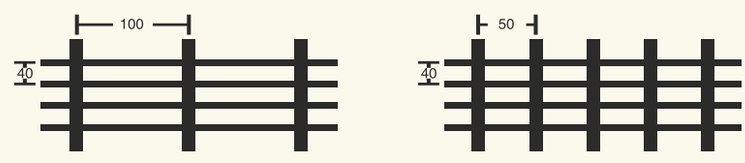
Bearing bar sizes (Plain or Serrated)	: 25 x 3, 25 x 5, 30 x 3, 30 x 5, 32 x 5, 40 x 5, 50 x 5, 60 x 5 and 70 x 5
Cross Bar sizes	: 6 & 8 Square Twisted
Mesh sizes	: Bearing Bar Pitches 30/33/35/40/41
Panel Sizes	: 5000, 5700, 6000, 6100



RECTANGULAR PATTERN

Most commonly used grating having bearing bar spaced at C\C 40mm and cross bar spaced at C\C 100mm

Having bearing bar spaced at C\C 40mm and cross bar spaced at C\C 50mm



Metric Load table for Electroforge Grating

41mm center to center. Types EFB100 & EFB50

Bearing Bar Size (in mm)		Span 300	450	600	750	900	1050	1200	1350	1500	1650	1800	1950	2100	2250	2400
25 x 3	U	11000	4880	2740	1760	1230	900	680								
	D	0.6	1.4	2.6	3.9	5.9	7.9	10.0								
	C	1660	1100	820	660	550	470	410								
	D	0.5	1.1	2.0	3.1	4.3	6.1	8.0								
25 x 5	U	18300	8100	4560	2920	2020	1490	1150	850							
	D	0.6	1.4	2.5	3.9	5.6	7.5	10.0	12.7							
	C	2740	1820	1370	1100	910	780	690	570							
	D	0.5	1.1	2.0	3.1	4.3	6.1	8.0	10.5							
30 x 3	U	15800	7100	3950	2520	1750	1290	990	780	680	600					
	D	0.5	1.1	2.1	3.2	4.3	5.4	6.5	7.2	8.3	12.9					
	C	2370	1580	1180	950	790	670	590	520	410	400					
	D	0.4	0.9	1.6	2.6	3.7	5.0	6.6	8.3	9.4	10.3					
30 x 5	U	22800	11700	6580	4210	2920	2150	1610	1300	1050	860					
	D	0.5	1.1	2.1	3.2	4.3	5.4	6.5	7.2	10.8	12.9					
	C	3950	2630	1970	1580	1310	1130	980	870	780	710					
	D	0.4	0.9	1.6	2.6	3.7	5.0	6.6	8.3	9.4	13.5					
35 x 3	U	21500	9570	5320	3440	2390	1760	1340	1060	860	710					
	D	0.4	1.0	1.8	2.8	3.9	5.2	7.1	9.0	11.1	13.5					
	C	3220	2150	1610	1290	1070	920	800	710	640	580					
	D	0.3	0.8	1.4	2.3	3.2	4.3	5.7	7.2	8.6	10.8					
35 x 5	U	35800	1590	8900	5700	3980	2920	2240	1770	1430	1180	990	840			
	D	0.4	1.0	1.8	2.8	3.9	5.2	7.1	9.0	11.1	13.5	16.6	19.6			
	C	5380	3580	2680	2150	1790	1530	1340	1190	1070	980	890	820			
	D	0.3	0.8	1.4	2.3	3.2	4.3	5.7	7.2	8.6	10.8	13.1	15.7			
40 x 3	U	28100	12500	7100	4490	3100	2280	1740	1380	1120	920	770	660			
	D	0.3	0.8	1.5	2.4	3.5	4.8	6.2	7.9	9.7	11.8	13.8	16.4			
	C	4200	2800	2110	1690	1400	1200	1050	930	840	760	700	640			
	D	0.3	0.7	1.2	2.1	2.8	3.9	4.9	6.3	7.7	9.4	11.2	13.0			
40 x 5	U	47200	20800	11700	7500	5200	3820	2920	2310	1860	1650	1230	1100	950	830	
	D	0.3	0.8	1.5	2.4	3.5	4.8	6.2	7.9	9.7	11.8	13.8	16.4	19.5	20.6	
	C	7000	4680	3510	2800	2330	2010	1750	1560	1400	1270	1170	1080	1000	930	
	D	0.3	0.7	1.2	2.1	2.8	3.9	4.9	6.3	7.7	9.4	11.2	13.0	15.1	17.3	
50 x 3	U	59200	26300	14800	9500	6500	4830	3700	2920	2360	1950	1640	1400	1210	1050	960
	D	0.3	0.8	1.3	2.2	3.1	4.2	5.6	7.0	8.6	10.5	12.4	14.6	16.9	19.9	22.1
	C	8900	5900	4490	3550	2960	2530	2220	1970	1760	1610	1480	1370	1270	1180	1110
	D	0.2	0.6	1.0	1.7	2.5	3.4	4.4	5.6	6.9	8.3	9.9	11.7	13.5	15.5	17.7
50 x 5	U	73100	32500	18300	11700	8100	5900	4570	3610	2920	2410	2030	1730	1490	1300	1140
	D	0.3	0.7	1.2	2.0	2.8	3.8	5.0	6.3	7.8	9.4	11.2	13.2	15.2	17.5	19.9
	C	10900	7500	5500	4380	3660	3130	2740	2430	2190	1990	1830	1690	1560	1460	1307
	D	0.2	0.6	1.0	1.5	2.2	3.1	4.0	5.0	6.2	7.5	9.0	10.5	12.1	14.0	15.9

Unit Stress - 1650 Kg./Sq. m.
U : Uniformly distributed load in Kg./Sq. m.
C : Concentrated load in Kg./m. width at mid-span
D : Detection in millimeters

Span to left of heavy line produce a detection of 6mm or less under a uniform load of 500 kg./Sq. m. This detection is recommended as per BS 4592-1970

Imperial Load table for Electroforge Grating

30mm center to center. Types EFC100 & EFC50

Bar Size	Ped Span	Sec. Mod. Per Ft. of Width		Clear Span 2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	5'-6"	6'-0"	6'-6"	7'-0"	8'-0"	9'-0"
1" x 1/8"	51"	0.211	U	632	404	281	206	158	125	101	84	70				
			D	0.074	0.116	0.168	0.228	0.298	0.377	0.466	0.563	0.670				
			C	632	505	421	361	316	281	253	230	211				
			D	0.060	0.093	0.134	0.182	0.238	0.302	0.372	0.451	0.536				
1" x 3/16"	57"	0.316	U	947	606	421	309	237	187	152	125	105				
			D	0.074	0.116	0.168	0.228	0.298	0.377	0.466	0.563	0.670				
			C	947	758	632	541	474	421	379	344	316				
			D	0.060	0.093	0.134	0.182	0.238	0.302	0.372	0.451	0.536				
1-1/4" x 1/8"	61"	0.329	U	987	632	439	322	247	195	158	130	110	93	81		
			D	0.060	0.093	0.134	0.182	0.238	0.302	0.372	0.451	0.536	0.629	0.730		
			C	987	789	658	564	493	439	395	359	329	304	282		
			D	0.048	0.074	0.107	0.146	0.191	0.241	0.298	0.360	0.429	0.504	0.584		
1-1/4" x 3/16"	67"	0.493	U	1480	947	658	483	370	292	237	196	164	140	121		
			D	0.060	0.093	0.134	0.182	0.238	0.302	0.372	0.451	0.536	0.629	0.730		
			C	1480	1184	987	846	740	658	592	538	493	455	423		
			D	0.048	0.074	0.107	0.146	0.191	0.241	0.298	0.360	0.429	0.504	0.584		
1-1/2" x 1/8"	70"	0.474	U	1421	909	632	464	355	281	227	188	158	135	116	89	70
			D	0.050	0.078	0.112	0.152	0.199	0.251	0.310	0.376	0.447	0.524	0.608	0.794	1.006
			C	1421	1137	947	812	711	632	568	517	474	437	406	355	316
			D	0.040	0.062	0.089	0.122	0.159	0.201	0.248	0.300	0.358	0.420	0.487	0.636	0.804
1-1/2" x 3/16"	77"	0.711	U	2132	1364	947	696	533	421	341	282	237	202	174	133	105
			D	0.050	0.078	0.112	0.152	0.199	0.251	0.310	0.376	0.447	0.524	0.608	0.794	1.006
			C	2132	1705	1421	1218	1066	947	853	775	711	656	609	533	474
			D	0.040	0.062	0.089	0.122	0.159	0.201	0.248	0.300	0.358	0.420	0.487	0.636	0.804
1-3/4" x 3/16"	87"	0.967	U	2901	1857	1289	947	725	573	464	384	322	275	237	181	143
			D	0.043	0.067	0.096	0.130	0.170	0.215	0.266	0.322	0.383	0.450	0.521	0.681	0.862
			C	2901	2321	1934	1658	1451	1289	1161	1055	967	893	829	725	645
			D	0.034	0.053	0.077	0.104	0.136	0.172	0.213	0.257	0.306	0.360	0.417	0.545	0.689
2" x 3/16"	96"	1.263	U	3789	2425	1684	1237	947	749	606	501	421	359	309	237	187
			D	0.037	0.058	0.084	0.114	0.149	0.189	0.233	0.282	0.335	0.393	0.456	0.596	0.754
			C	3789	3032	2526	2165	1895	1684	1516	1378	1263	1166	1083	947	842
			D	0.030	0.047	0.067	0.091	0.119	0.151	0.186	0.225	0.268	0.315	0.365	0.477	0.603

U : safe uniform load, lb/sq. ft.
C : Safe concentrated load, lb/sq. ft. of grating width, at mid-span
D : Detection in inches, Date is theory and based on 18.000psi, Install with cross rods on top

Our Valuable Customers

Chemical	Alumi-num	Cathodic Electro Deposition Process	PVC	Type-304 stainless	Type-316 stainless	Zine Coated Steel
Acetic Acid 10%	R	NR	R	R	R	NR
Acetic Acid 2%	R	F	R	R	R	NR
Acetone	R	R	NR	R	R	R
Ammonium Hydroxide-Cone.	R	R	R	R	R	-
Ammonium Hydroxide 10%	F	R	R	R	R	-
Ammonium Hydroxide 2%	R	R	R	R	R	-
Benzene	R	R	NR	R	R	-
Bromine Water	NR	R	R	NR	NR	-
Butanol (Butyl Alcohol)	R	R	R	R	R	R
Carbon Disulfide	R	R	NR	R	R	-
Carbon Tetrachloride	F	R	F	R	R	-
Chlorine Water	R	R	R	NR	F	R
Cutting Oil		-	R	-	-	--
Diethanolamine	R	R	NR	-	-	NR
Ethanol	R	R	R	R	R	R
Ethyl Acetate	R	R	NR	-	-	R
Ethylene Dichloride	F	R	NR	-	-	R
Formaldehyde 20%	R	R	R	R	R	R
Gasoline	R	R	R	R	R	R
Glycerine	R	R	R	R	R	R
Household Detergent 10%	F	R	R	R	R	-
Hydrochloric Acid 40%	NR	NR	R	NR	NR	NR
Hydrochloric Acid 10%	NR	F	-	NR	NR	NR
Hydrochloric Acid 2%	NR	F	-	NR	NR	NR
Hydrogen Peroxide 30%	R	NR	R	R	R	-
Hydrogen Peroxide 3%	R	R	-	R	R	-
Hydrogen Sulfide (Gas)	R	R	R	F	R	-
JP-4 Jet Fuel	R	R	R	R	R	-
Lactic Acid 85%	F	R	R	NR	-	-
Latex	R	R	-	R	R	NR
Linseed Oil Fatty Acid	R	F	R	R	R	-
Methanol	R	R	R	R	R	R
Methyl Ethyl Ketone	R	R	NR	-	-	R
Methyl Isobutyl Ketone	R	R	NR	-	-	R
Mineral Spirits	R	R	-	-	-	-
Motor Oil-10W	R	R	R	R	R	R
Naphtha. VM&P	R	R	R	R	R	R
Nitric Acid 2%	F	NR	R	R	R	-
Perchloroethylene	R	R	-	-	-	NR
Petroleum Ether	-	R	-	R	R	R
Phenol 10%	R	R	NR	R	R	R
Phosphoric Acid 2%	F	NR	R	R	R	NR
Potassium Hydroxide 50%	NR	R	R	R	R	-
Potassium Hydroxide 10%	NR	R	R	R	R	-
Potassium Hydroxide 2%	NR	R	R	R	R	-
Sodium Chloride 25%	F	R	R	R	R	F
Sodium Hydroxide 50%	NR	R	R	R	R	NR
Sodium Hydroxide 10%	NR	R	R	R	R	F
Sodium Hydroxide 2%	NR	R	R	-	-	-
Sodium Hypochlorite-Cl. 10%	F	R	R	-	-	-
Sodium Hypochlorite-Cl. 6%	F	R	R	NR	R	-
Sulfuric Acid 2%	F	NR	R	NR	R	NR
Tall Oil Fatty Acid (Syfate 94)	R	R	R	-	-	-
Tannic Acid 50%	F	R	R	R	R	-
Water-Deionized	R	R	R	R	R	F
Water-Sea	F	F	R	R	R	F
Water-Tap	R	R	R	F	F	R
Xyol	R	R	NR	-	-	-

GALVANIC SERIES IN SEA WATER

Anodic End

More Anodic

- Magnesium
- Magnesium Alloys
- Zinc
- Beryllium
- Aluminum - Zinc Alloys (7000 series)
- Aluminum - Magnesium Alloys (5000 series)
- Aluminum (1000 series)
- Aluminum - Magnesium Alloys (3000 series)
- Aluminum - Magnesium - Silicon Alloys (6000 series)
- Cadmium
- Aluminum - Copper Alloys (2000 series)
- Cast Iron, Wrought Iron, Mild Steel
- Austenitic Nickel Cast Iron
- Type 410 Stainless Steel (active)
- Type 316 Stainless Steel (active)
- Type 304 Stainless Steel (active)
- Naval Brass, Yellow Brass, Red Brass
- Tin
- Copper
- Lead-Tin Solders
- Admiralty Brass, Aluminum Brass
- Manganese Bronze
- Silicon Bronze
- Tin Bronze
- Type 410 Stainless Steel (passive)
- Nickel - Silver
- Copper Nickel Alloys
- Lead
- Nickel - Aluminum Bronze
- Silver Solder
- Nickel 200
- Silver
- Type 316 Stainless Steel (passive)
- Type 304 Stainless Steel (passive)
- Incoloy 825
- Hastelloy B
- Titanium
- Hastelloy C
- Platinum
- Graphite

Cathodic End

R = Recommended
F = May be used under some conditions
NR = Not Recommended
- Information not available

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